



YEOSHE

柱塞泵

VD 系列



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Efficient Performance
Innovative Technology
Reliable Quality and Service

YEOSHE HYDRAULICS CO.,LTD.

VD大金系列軸向柱塞泵

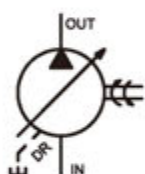
A

VD大金系列可變量軸向柱塞泵

VD大金系列軸向柱塞泵



1. VD大金型柱塞泵，可完全取代日本大金V系列泵浦。特殊設計，在全壓力區內，保持低噪音性能。
2. 由多種控制方式整合，能形成系統，具有省能源、小型化、低成本功能等優點。
3. 功率損失小、減低油溫上升、可選配較小型油箱。
4. 廣泛應用於工具機、壓機、沖床、塑膠成形機等。



公稱壓力：175 bar
 最大壓力：280 bar
 單次工作時間：250bar / 6ms
 315bar / 2.5ms

特性規格表

尺寸	型式	吐出量 當(7 bar) 100 PSI時						壓力調整範圍	轉速		重量
		cm³/rev	in³/rev	1500 RPM LPM U.S. GPM		1800 RPM LPM U.S. GPM			kgf/cm²	Max. RPM	
1	VD10	10.0	0.61	15.0	3.90	18.0	4.76	1: 8~70 2: 15~140 3: 20~210 4: 20~250	1800	500	13 (28.6)
	VD15	15.0	0.90	22.5	5.78	27.0	7.05				13 (28.6)
	VD18	17.8	1.09	26.7	7.05	32.0	8.45				13 (28.6)
2	VD23	23.0	1.40	35.4	9.11	41.4	10.94				22 (48.4)
	VD25	25.0	1.52	37.5	9.66	45.0	11.60				22 (48.4)
3	VD38	37.8	2.31	56.7	14.98	68.0	17.96				26 (57.2)
	VD42	42.0	2.56	63.0	16.23	76.0	19.58				26 (57.2)
4	VD50	51.5	3.14	77.2	20.37	92.7	24.48	1: 8~70 2: 15~140 3: 20~210			56 (123.2)
	VD70	69.7	4.25	104.5	27.6	125.4	33.10				56 (123.2)

1. 油泵使用安裝位置，洩油口朝上，管路背壓低於2bar單獨回油箱。
2. 最高壓力使用，每一循環時間不超過6秒。
3. 液壓油清潔規範，請參見使用說明書。
4. 油昇提供多聯油泵，亦可與其他型式油泵聯結，連結方式採用標準的公制連接尺寸和SAE尺寸。



訂貨型號 / 標準產品

A

2

VD大金系列軸向柱塞泵

◎標準型壓力控制

1	-	VD	3	A	5	12	15	-	16	18	19
---	---	----	---	---	---	----	----	---	----	----	----

◎遙控型壓力控制

1	-	VD	3	A	5	12	15	-	16	RC	18	19
---	---	----	---	---	---	----	----	---	----	----	----	----

◎自調兩段壓力，兩段流量

1	-	VD	3	C	7	8	12	R	H	X	15	-	16	18	19
---	---	----	---	---	---	---	----	---	---	---	----	---	----	----	----

◎自調兩段壓力，兩段流量+遙控

1	-	VD	3	C	7	8	12	R	H	X	15	-	16	RC	18	19
---	---	----	---	---	---	---	----	---	---	---	----	---	----	----	----	----

◎電控兩段壓力，兩段流量

1	-	VD	3	C	7	8	12	R	J	P	X	15	-	16	18	19
---	---	----	---	---	---	---	----	---	---	---	---	----	---	----	----	----

◎電控兩段壓力，兩段流量+遙控

1	-	VD	3	C	7	8	12	R	J	P	X	15	-	16	RC	18	19
---	---	----	---	---	---	---	----	---	---	---	---	----	---	----	----	----	----

◎電控兩段壓力

1	-	VD	3	D	9	10	12	R	P	X	15	-	16	18	19
---	---	----	---	---	---	----	----	---	---	---	----	---	----	----	----

◎電控兩段壓力+遙控

1	-	VD	3	D	9	10	12	R	P	X	15	-	16	RC	18	19
---	---	----	---	---	---	----	----	---	---	---	----	---	----	----	----	----

◎負載感應型控制

1	-	VD	3	SA	6	11	12	15	-	16	18	19
---	---	----	---	----	---	----	----	----	---	----	----	----

◎GM遙控型調節器

1	-	VD	3	GM	5	12	15	-	16	RC	18	19
---	---	----	---	----	---	----	----	---	----	----	----	----

◎GJ遙控型比例壓力控制

1	-	VD	3	GJ	5	12	14	P	15	-	16	RC	18	19
---	---	----	---	----	---	----	----	---	----	---	----	----	----	----

◎HQ負載感應型調節器+比例流量+溢流閥

1	-	VD	3	HQ	5	12	14	P	15	-	16	17	18	19
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◎HK負載感應型調節器+比例壓力+比例流量

1	-	VD	3	HK	5	12	14	P	15	-	16	17	18	19
---	---	----	---	----	---	----	----	---	----	---	----	----	----	----

油封系列編碼

1	石油系作動油 → NBR	無記號
	水乙二醇系作動油 → Viton	F
	磷酸酯系作動油 → Viton	W

系列

2	開迴路柱塞泵	VD
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排量

3	10cc/rev	10
	15cc/rev	15
	18cc/rev	18
	23cc/rev	23
	38cc/rev	38
	50cc/rev	50
	70cc/rev	70

控制方式1

4	標準型壓力控制	A
	兩段壓力，兩段流量控制	C
	兩段壓力控制	D
	負載感應型控制	SA
	遙控型調節器	GM
	遙控型調節器+比例壓力	GJ
	負載感應型調節器+比例流量+溢流閥	HQ
	負載感應型調節器+比例壓力+比例流量	HK

A 型控制 壓力調整範圍

壓力調整範圍 bar	無遠程控制功能									帶遠程控制功能									
	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
8~70bar	■	■	■	■	■	■	■	-	-	-	-	-	-	-	-	-	-	-	1
15~70bar	-	-	-	-	-	-	-	■	■	-	-	-	-	-	-	-	-	-	1
15~140bar	■	■	■	■	■	■	■	■	■	-	-	-	-	-	-	-	-	-	2
15~210bar	-	-	-	-	-	-	-	-	-	■	■	■	■	■	■	■	■	-	3
20~210bar	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	■	■	3
35~210bar	■	■	■	■	■	■	■	■	■	-	-	-	-	-	-	-	-	-	3
15~250bar	-	-	-	-	-	-	-	-	-	-	-	-	■	■	■	■	-	-	4
35~250bar	-	-	-	■	■	■	■	-	-	-	-	-	-	-	-	-	-	-	4

SA 型控制 負載感應壓力調整範圍

壓力調整範圍 bar	負載感應控制									
	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
8~70bar	■	■	■	■	■	■	■	-	-	1
15~70bar	-	-	-	-	-	-	-	■	■	1
15~140bar	■	■	■	■	■	■	■	■	■	2
35~210bar	■	■	■	■	■	■	■	■	■	3
35~250bar	-	-	-	■	■	■	■	-	-	4

C 型控制 兩段壓力調整範圍-低壓範圍

壓力調整範圍 bar	自調壓式									電磁閥式									
	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
15~70bar	-	-	-	-	-	-	-	■	■	■	■	■	■	■	■	■	-	-	1
25~70bar	■	■	■	■	■	■	■	-	-	-	-	-	-	-	-	-	-	-	1
15~140bar	-	-	-	-	-	-	-	■	■	■	■	■	■	■	■	■	-	-	2
25~140bar	■	■	■	■	■	■	■	-	-	-	-	-	-	-	-	-	-	-	3

■ = 可供貨 - = 不可供貨 ※ = 標準品 △ = 客製化



訂貨型號 / 標準產品

C 型控制 兩段壓力調整範圍-高壓範圍

壓力調整範圍 bar	自調壓式									電磁閥式									
	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
15~70bar	-	-	-	-	-	-	-	■	■	■	■	■	■	■	■	■	-	-	1
25~70bar	■	■	■	■	■	■	■	-	-	-	-	-	-	-	-	-	-	-	1
15~140bar	-	-	-	-	-	-	-	■	■	■	■	■	■	■	■	■	-	-	2
25~140bar	■	■	■	■	■	■	■	-	-	-	-	-	-	-	-	-	-	-	2
35~210bar	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	-	-	3
35~250bar	-	-	-	■	■	■	■	-	-	-	-	-	■	■	■	■	-	-	4

D 型控制 電控兩段壓力控制-低壓範圍

壓力調整範圍 bar	電控兩段壓力控制									
	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
8~70bar	■	■	■	■	■	■	■	-	-	1
15~70bar	■	■	■	■	■	■	■	-	-	2

D 型控制 電控兩段壓力控制-高壓範圍

壓力調整範圍 bar		電控兩段壓力控制										
		VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50		VD70	
10	15~70bar	■	■	■	■	■	■	■	-	-	1	※
	15~140bar	■	■	■	■	■	■	■	-	-	2	
	35~210bar	■	■	■	■	■	■	■	-	-	3	
	35~250bar	-	-	-	■	■	■	■	-	-	4	

FC 閥差壓

7bar	A
14bar	B
21bar	C

旋轉方向

順時針方向	R
逆時針方向	L

控制方式2

自調壓式	H
電磁閥式	J

電壓

AC100V(50/60HZ),AC110V 60HZ	A
AC200V(50/60HZ),AC220V 60HZ	B
AC110V 50HZ	C
AC220V 50HZ	D
DC12V	N
DC24V	P

配管方向

	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
後出油(管牙型)	■	■	■	■	■	■	■	-	-	無記號
側出油(管牙型)	■	■	■	■	■	■	■	-	-	X
側出油(法蘭型)	-	-	-	-	-	-	-	△	△	

* 備註: 欲訂購50.70側出油法蘭型請看V系列

■ = 可供貨 - = 不可供貨 ※ = 標準品 △ = 客製化

訂貨型號 / 標準產品

YEOSHE

設計代碼

16	泵型號 VD50	20
	泵型號 VD15,VD18,VD38,VD42	95
	泵型號 VD23,VD25 控制為A,C-H,GM,SA情況下	30
	泵型號 VD23,VD25 控制為C-J,HQ,HK,D情況下	35
	泵型號 VD70	60

控制方式3

17	無遠程控制功能	無記號
	帶遠程控制功能	RC

軸心型式

	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
18	平鍵	■	■	■	■	■	■	■	■	K0
	花鍵9T	■	■	■	-	-	-	-	-	S1
	花鍵11T	△	△	△	-	-	-	-	-	S2
	花鍵13T	△	△	△	■	■	■	-	-	S3
	花鍵13T 加長型	-	-	-	△	△	△	-	-	S4
	花鍵14T	-	-	-	-	-	-	△	△	S5
	花鍵15T	-	-	-	△	△	△	-	-	S6
	花鍵17T	-	-	-	-	-	-	△	△	S7

通軸規格

	VD10	VD15	VD18	VD23	VD25	VD38	VD42	VD50	VD70	
19	單泵	■	■	■	■	■	■	■	■	X ※
	82.55mm SAE A	■	■	■	-	-	-	-	-	A
	101.6mm SAE B	△	△	△	-	-	-	-	-	B

* 通軸規格只供應側出油泵

■ = 可供貨 - = 不可供貨 ※ = 標準品 △ = 客製化

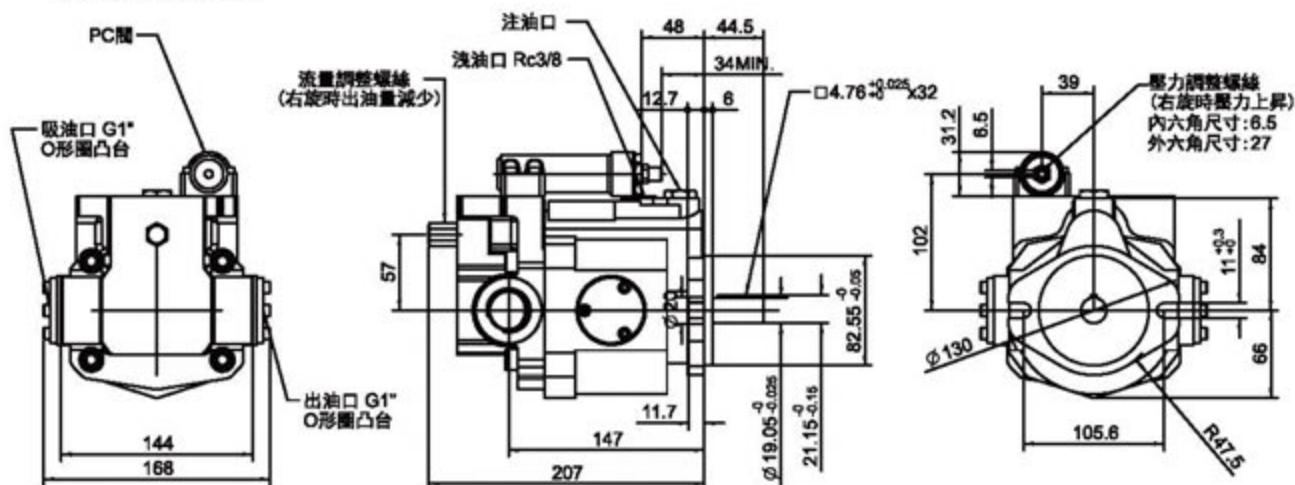
外型尺寸

A

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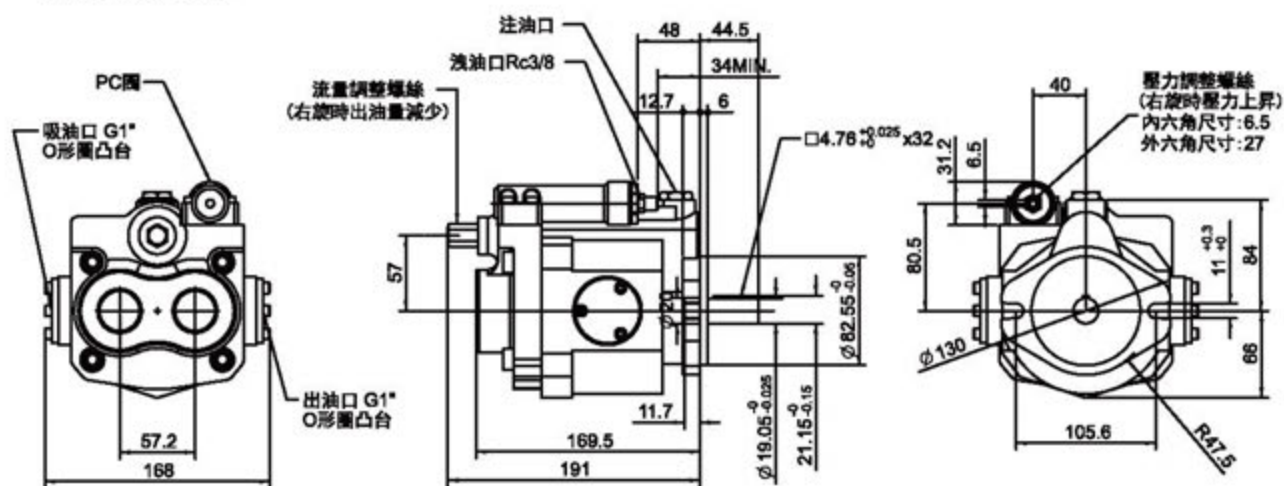
VD大金系列軸向柱塞泵

VD15A※RX-95



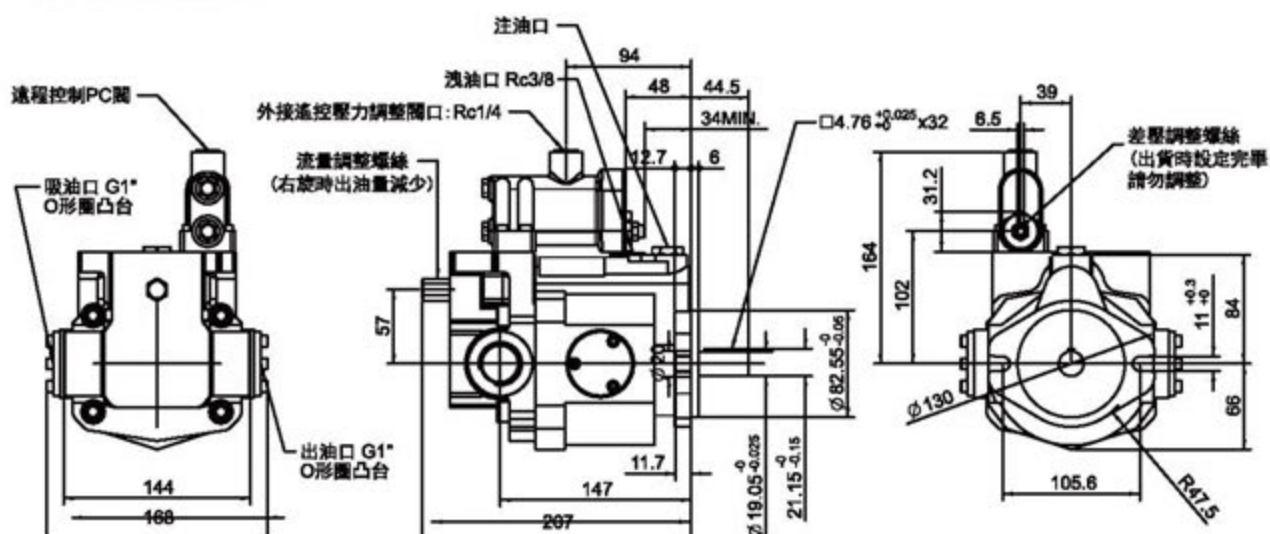
重量14.5kg

VD15A※R-95



重量12.8kg

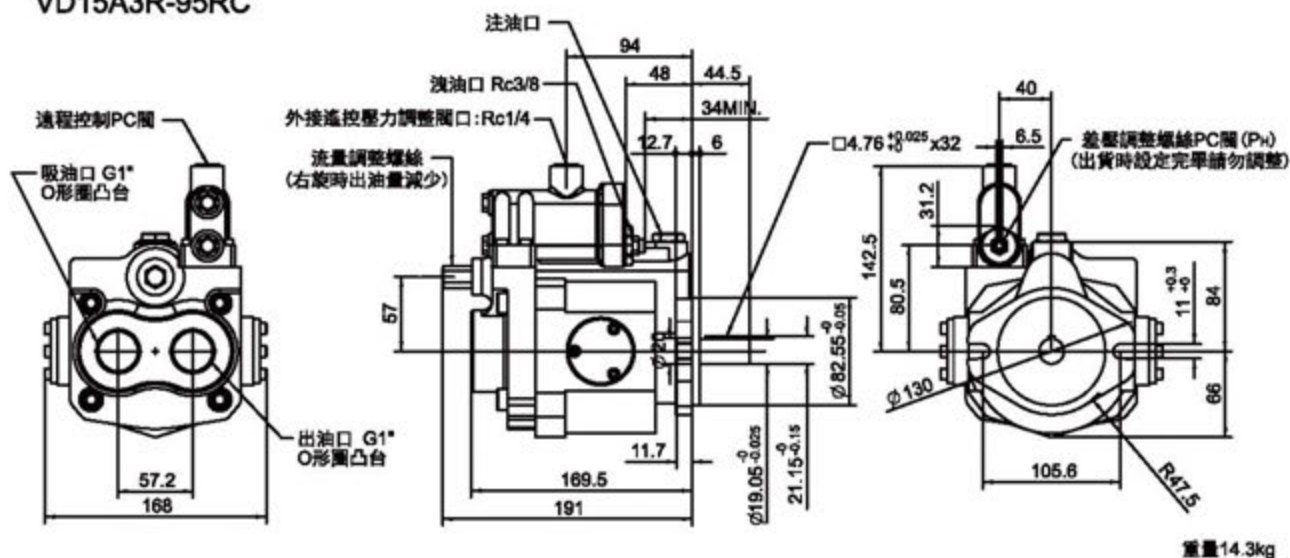
VD15A3RX-95RC



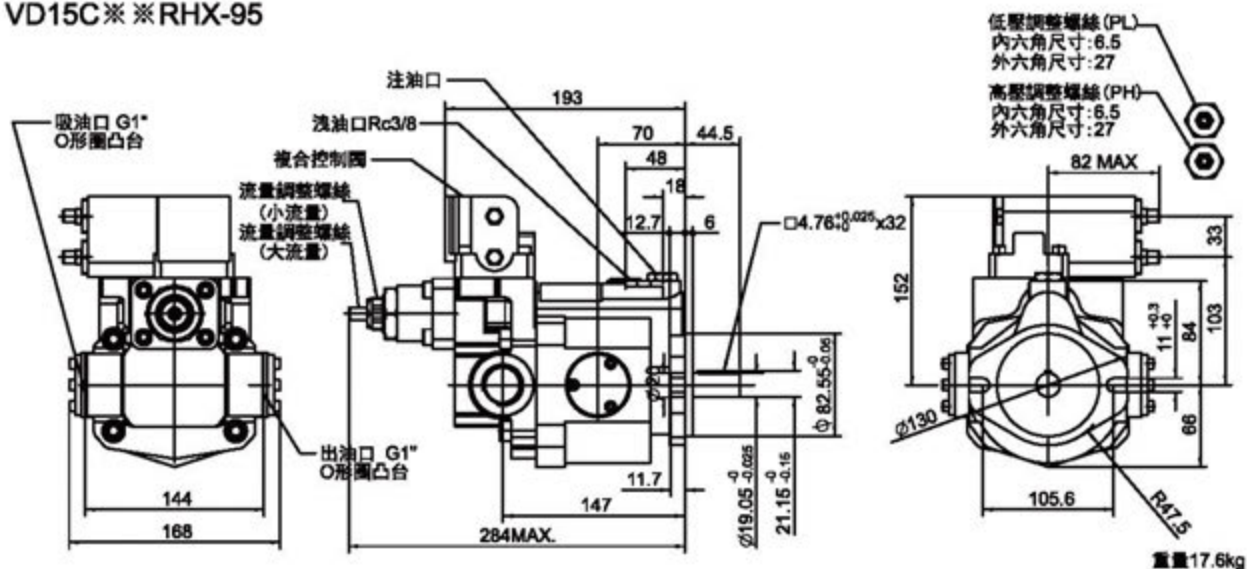
重量16kg

外型尺寸

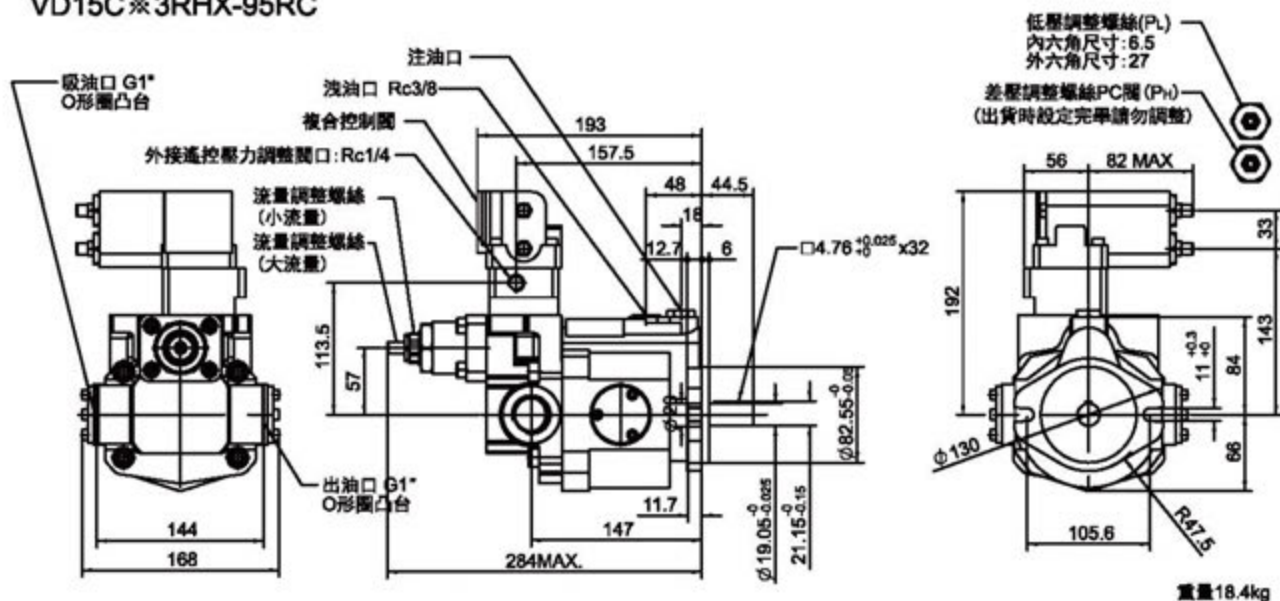
VD15A3R-95RC



VD15C※※RHX-95



VD15C※3RHX-95RC



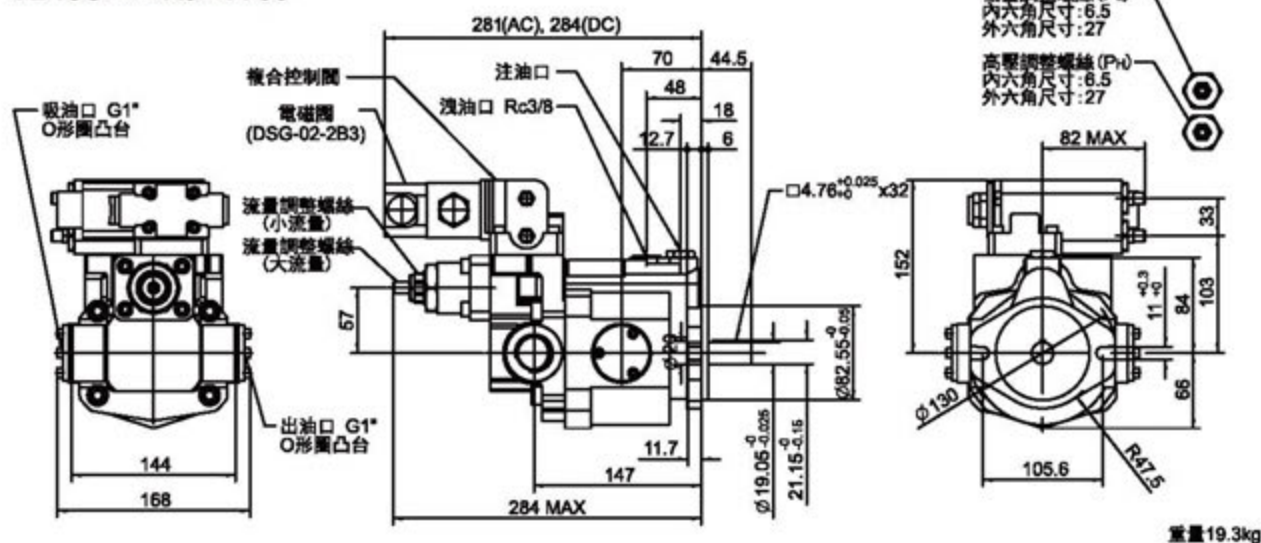
外型尺寸

A

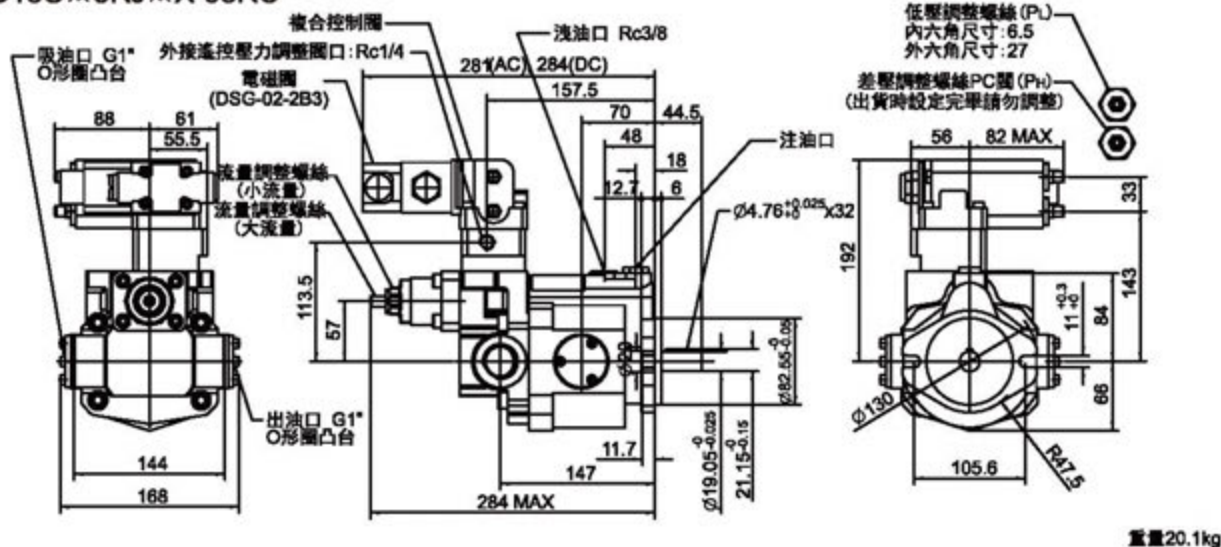
8

VD大金系列軸向柱塞泵

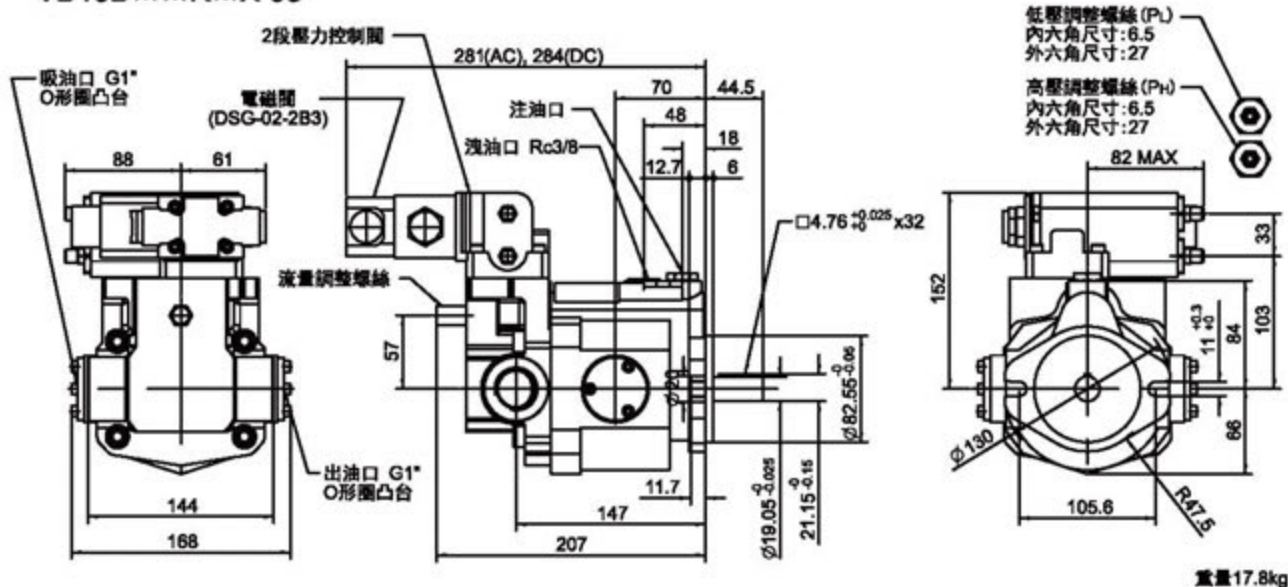
VD15C※※RJ※X-95



VD15C※3RJ※X-95RC

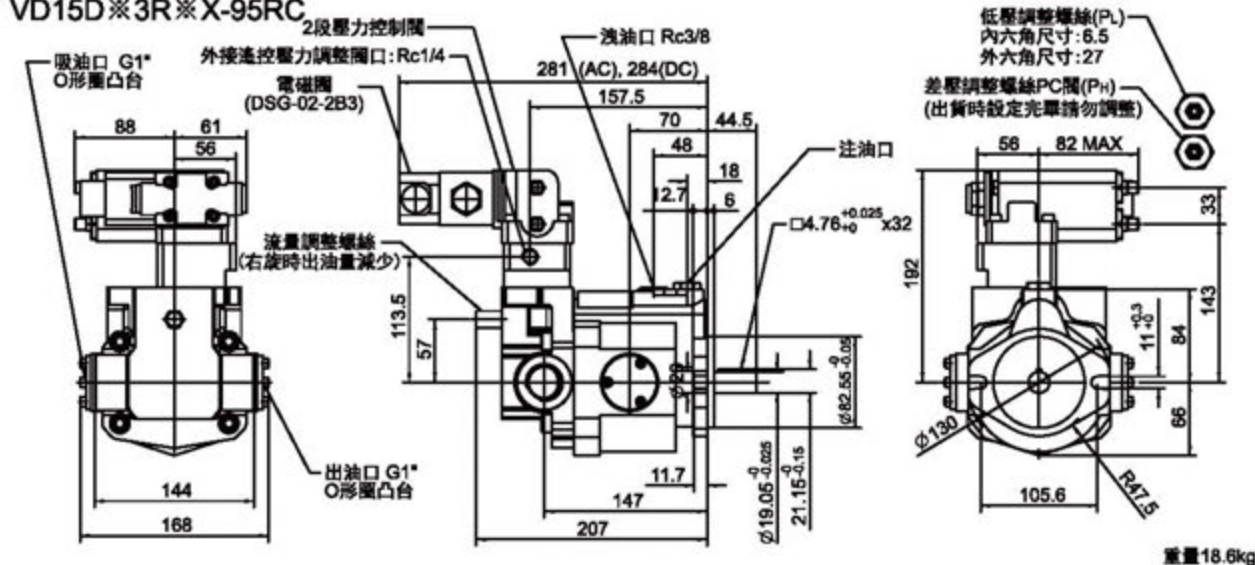


VD15D※※R※X-95

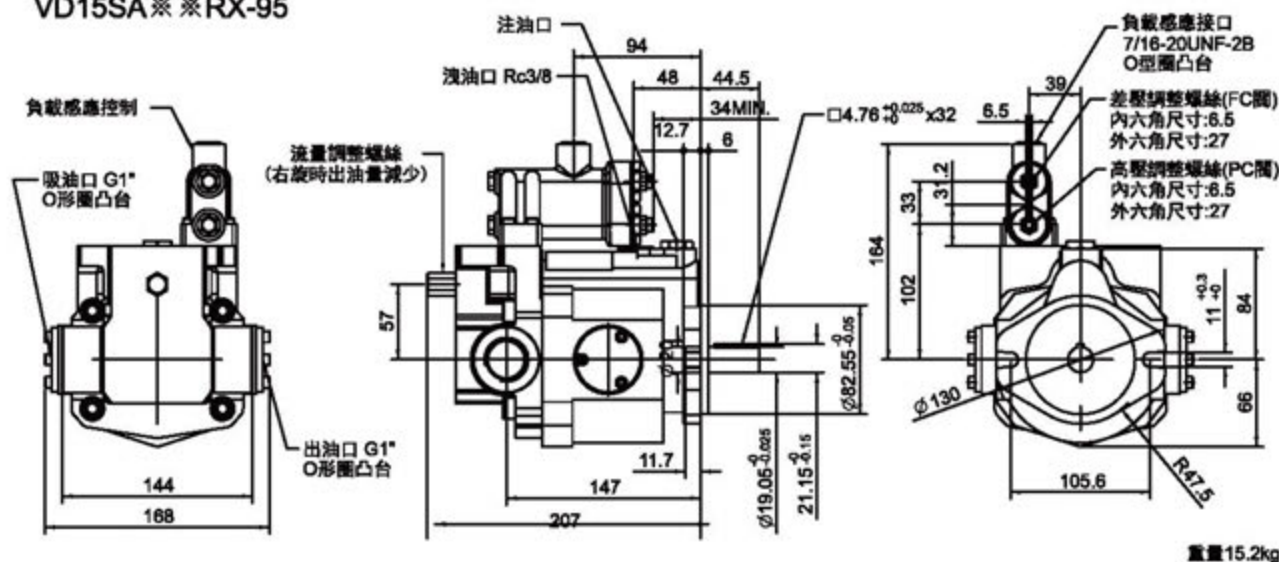


外型尺寸

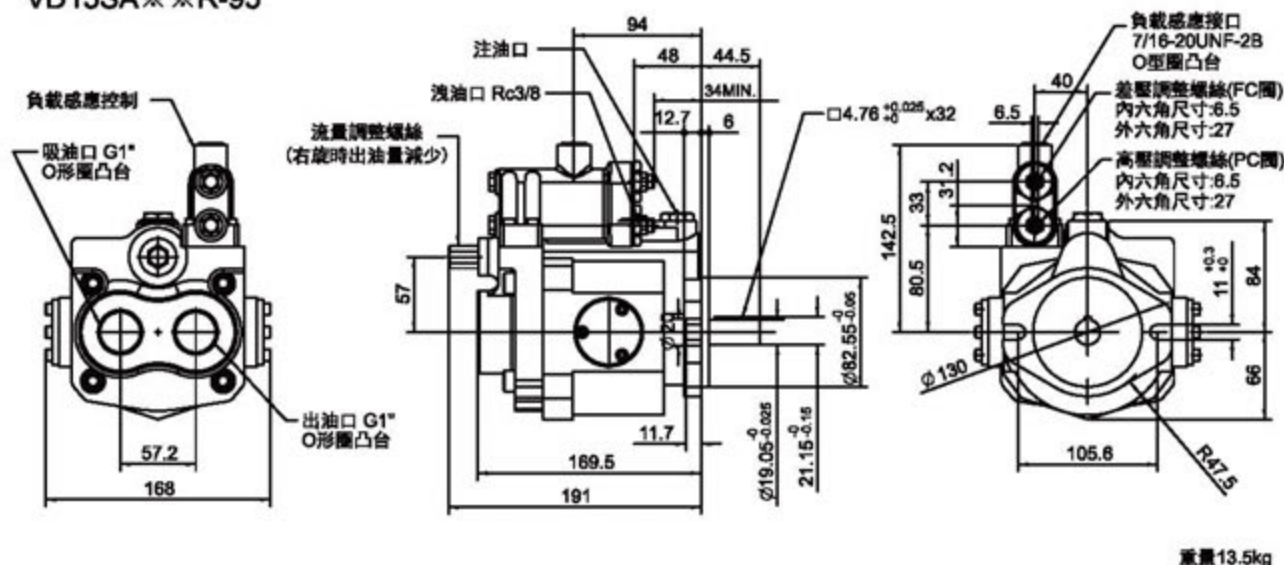
VD15D※3R※X-95RC



VD15SA※※RX-95

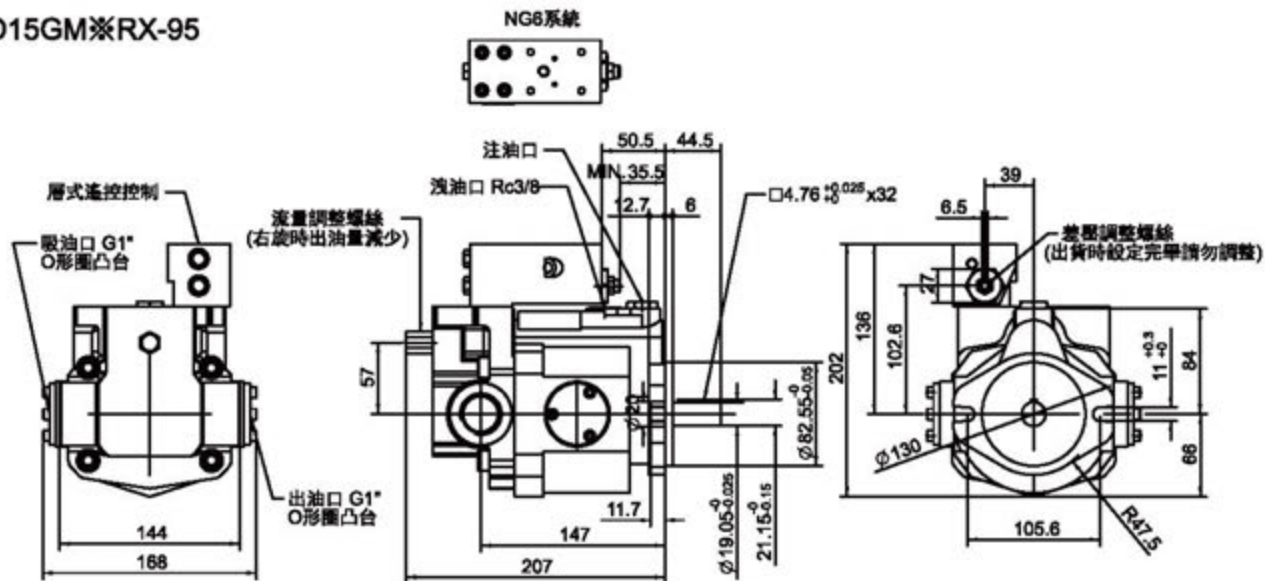


VD15SA※※R-95

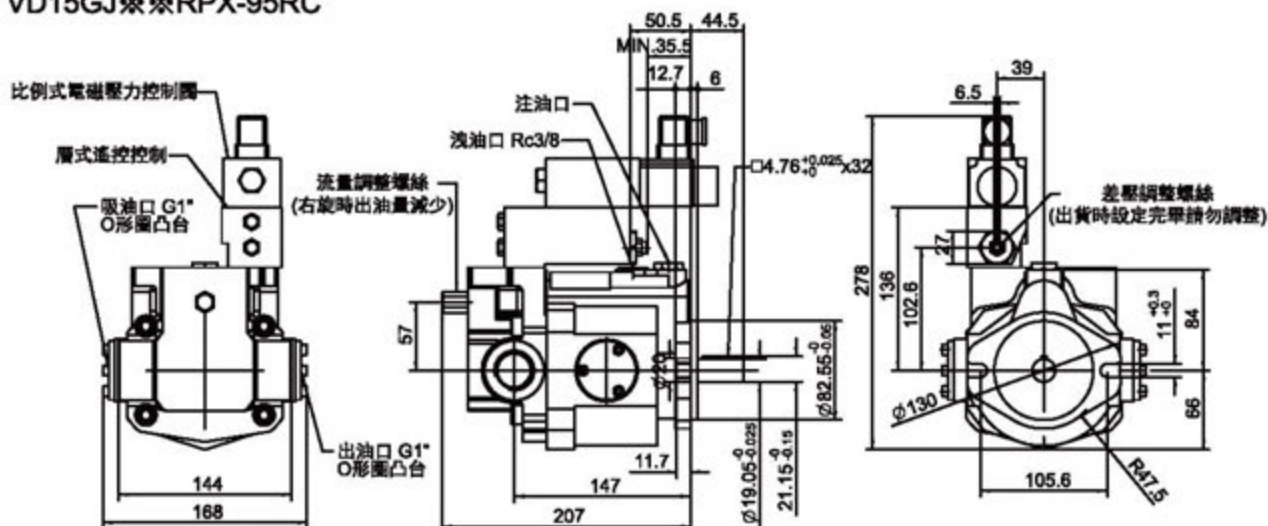


外型尺寸

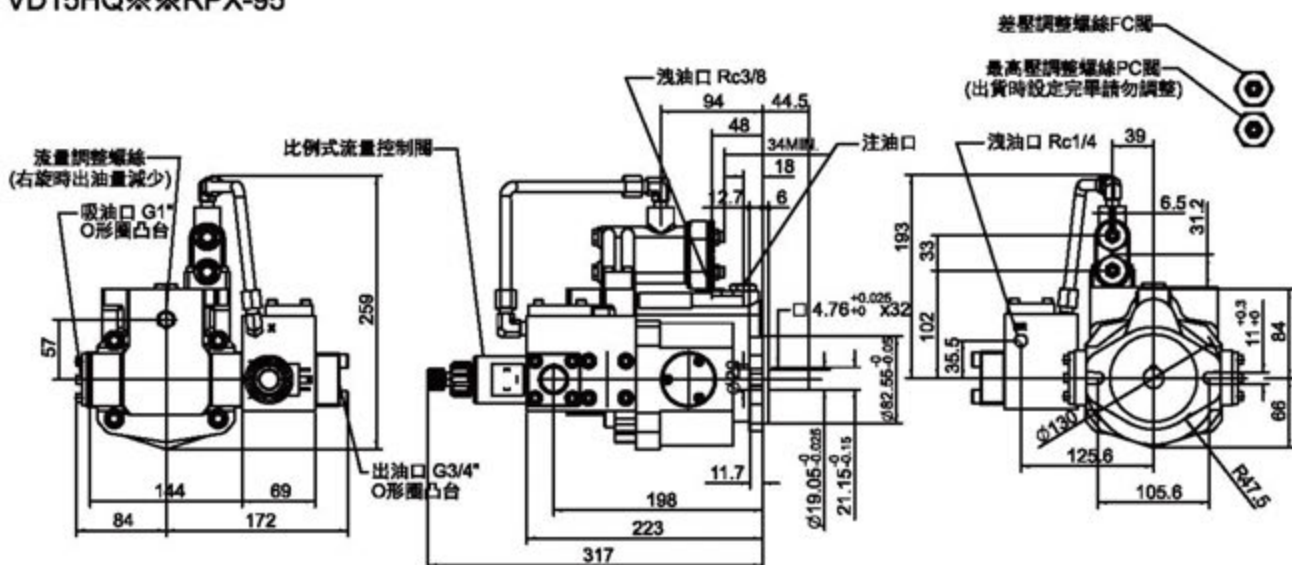
VD15GM※RX-95



VD15GJ※※RPX-95RC



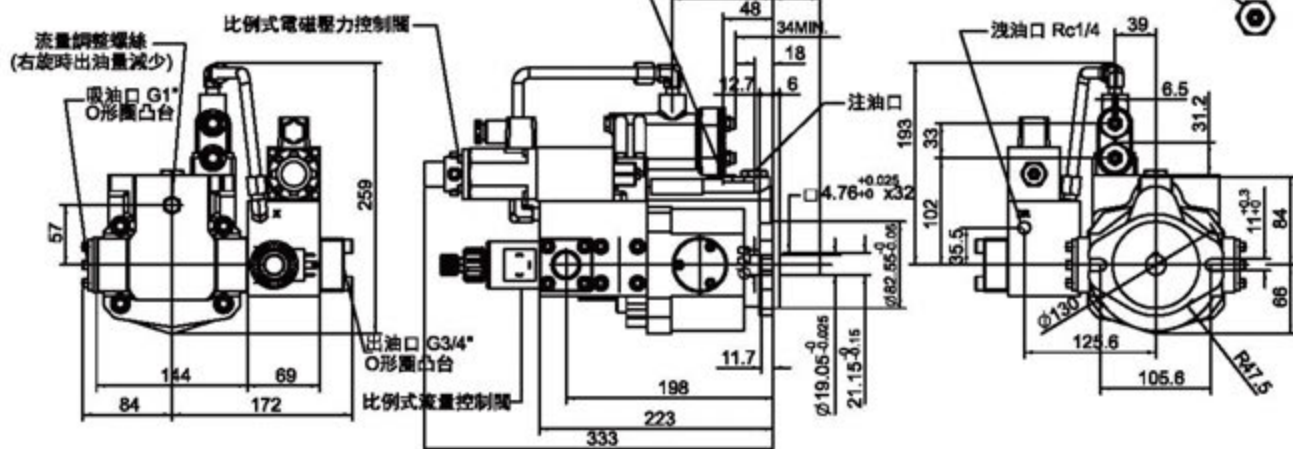
VD15HQ※※RPX-95



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VD大金系列軸向柱塞泵

差壓調整螺絲FC閥
最高壓調整螺絲PC閥
(出貨時設定完畢請勿調整)



重量21.5kg

重量18.4kg

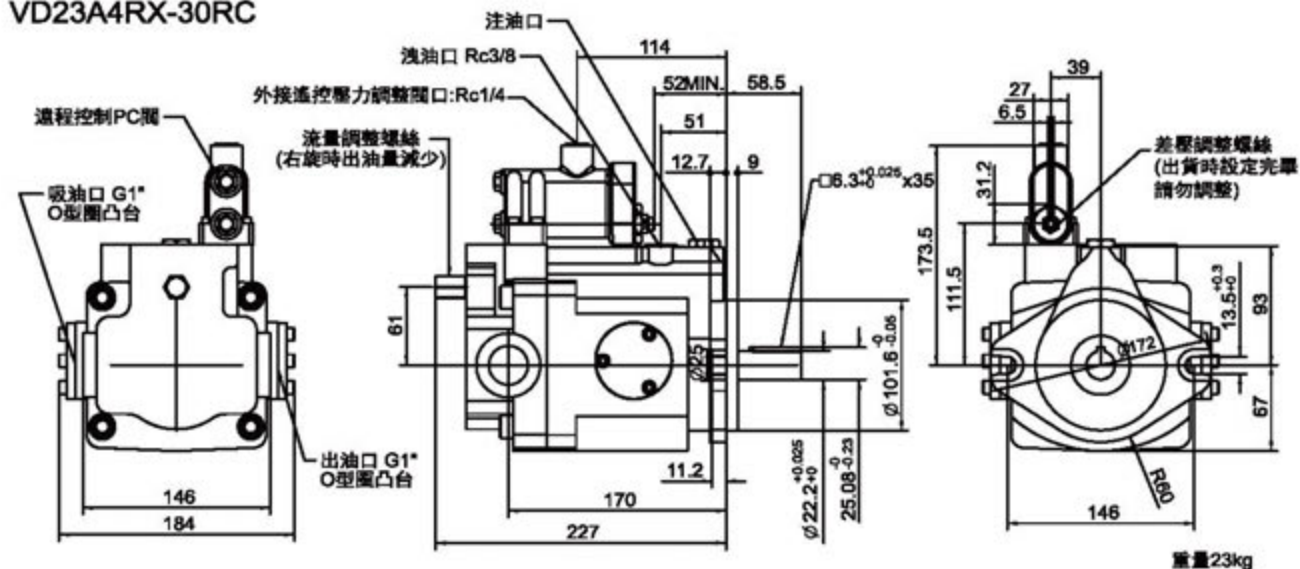
外型尺寸

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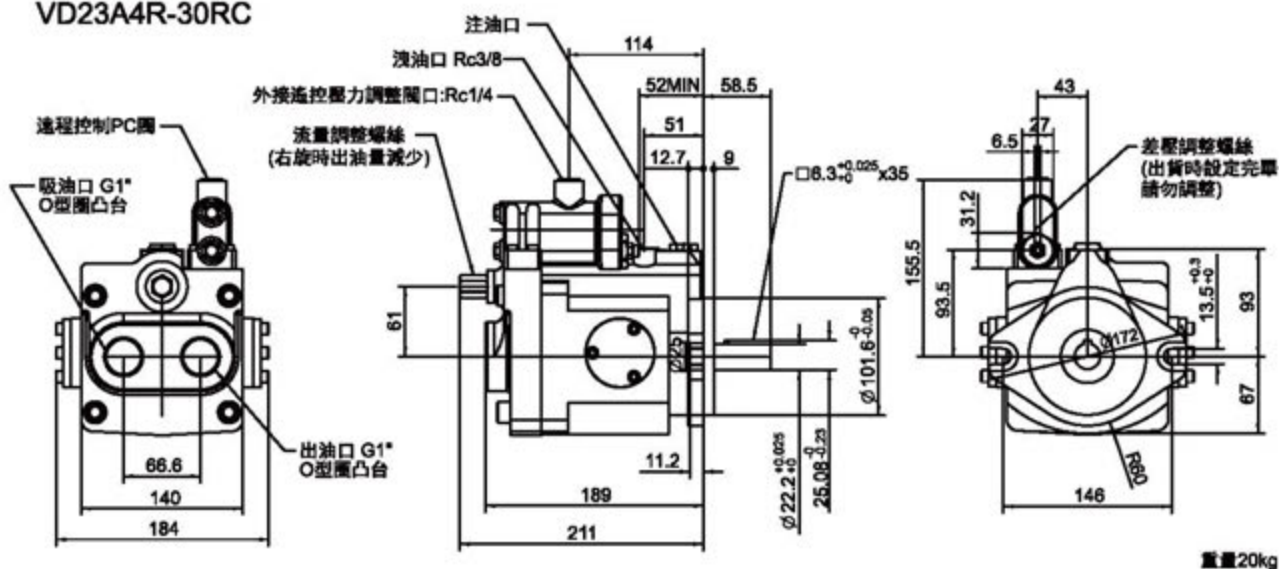
12

VD大金系列軸向柱塞泵

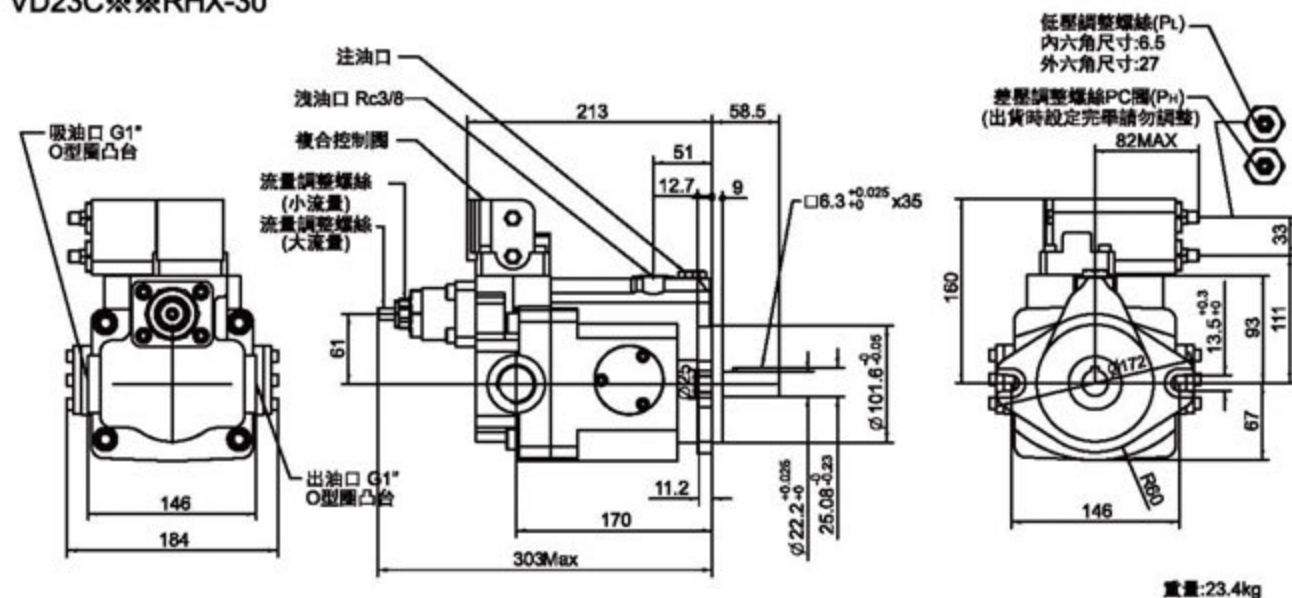
VD23A4RX-30RC



VD23A4R-30RC



VD23C※※RHX-30



外型尺寸

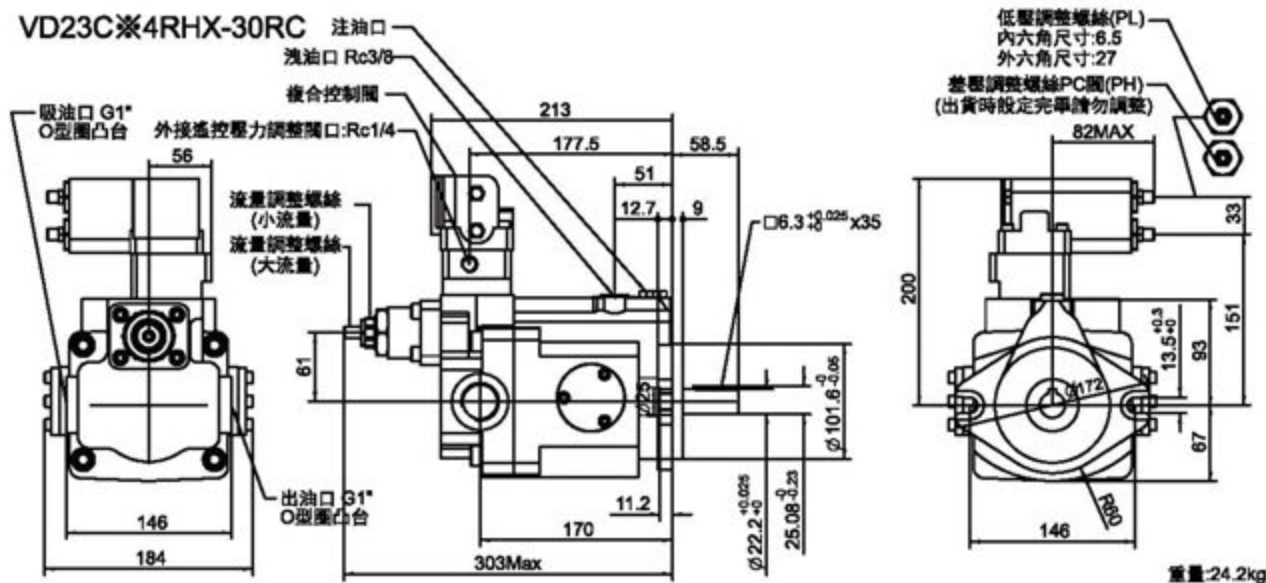
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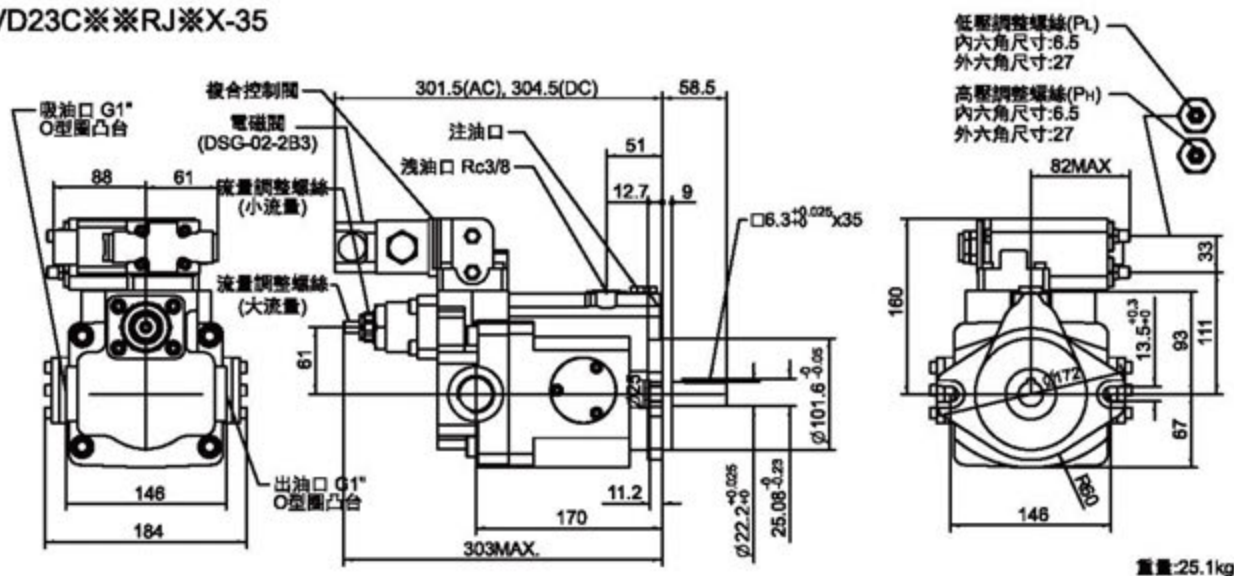
13

VD大金系列軸向柱塞泵

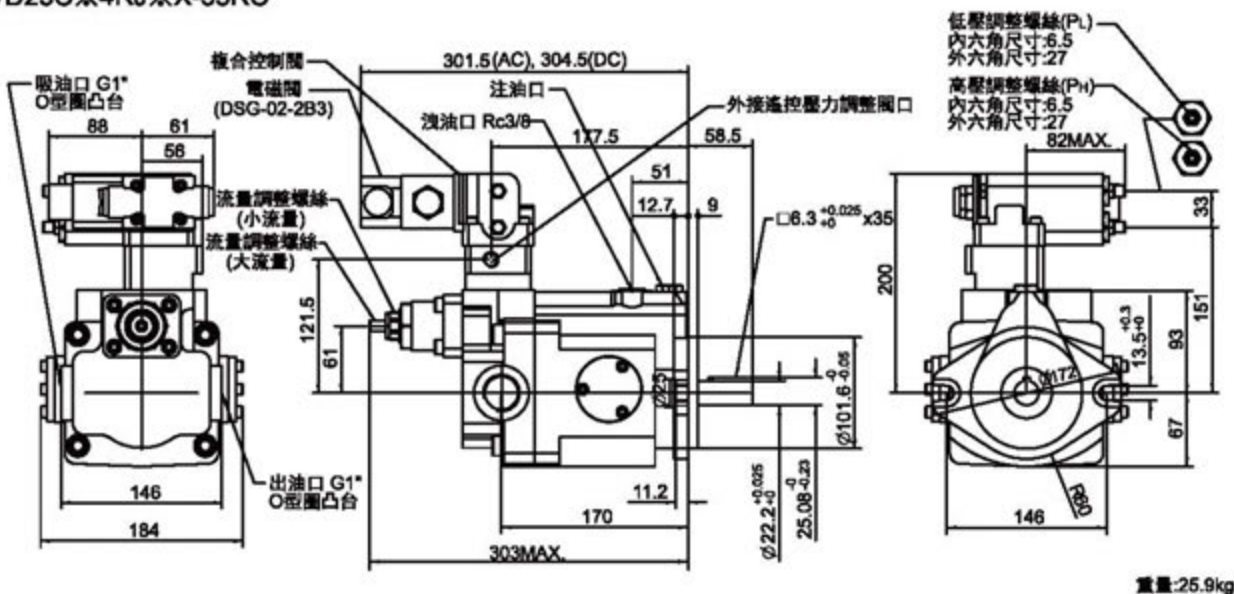
VD23C※4RHX-30RC



VD23C※※RJ※X-35



VD23C※4RJ※X-35RC





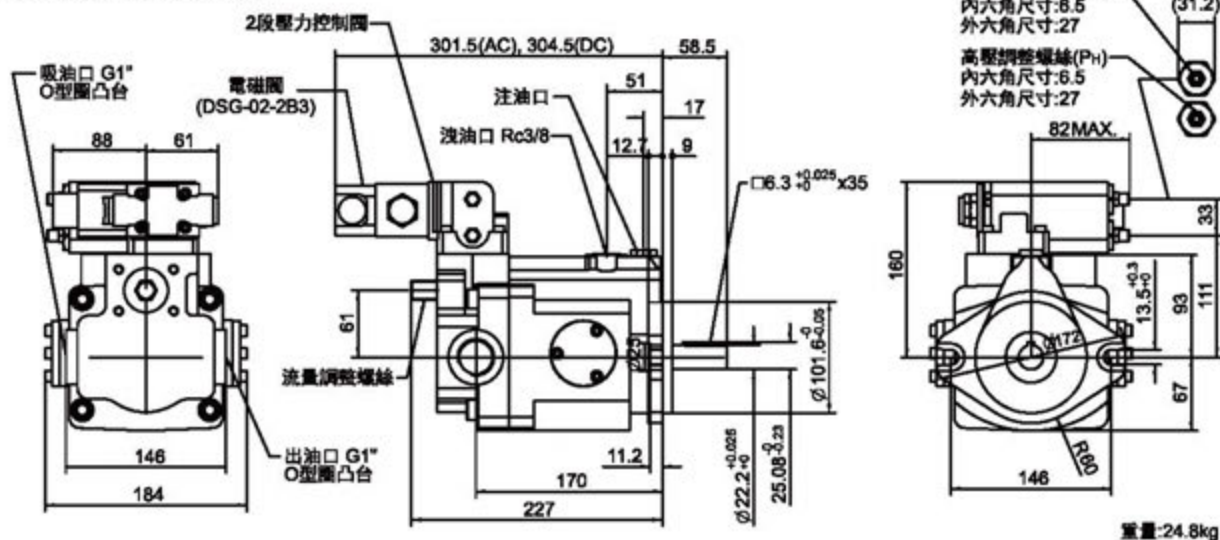
外型尺寸

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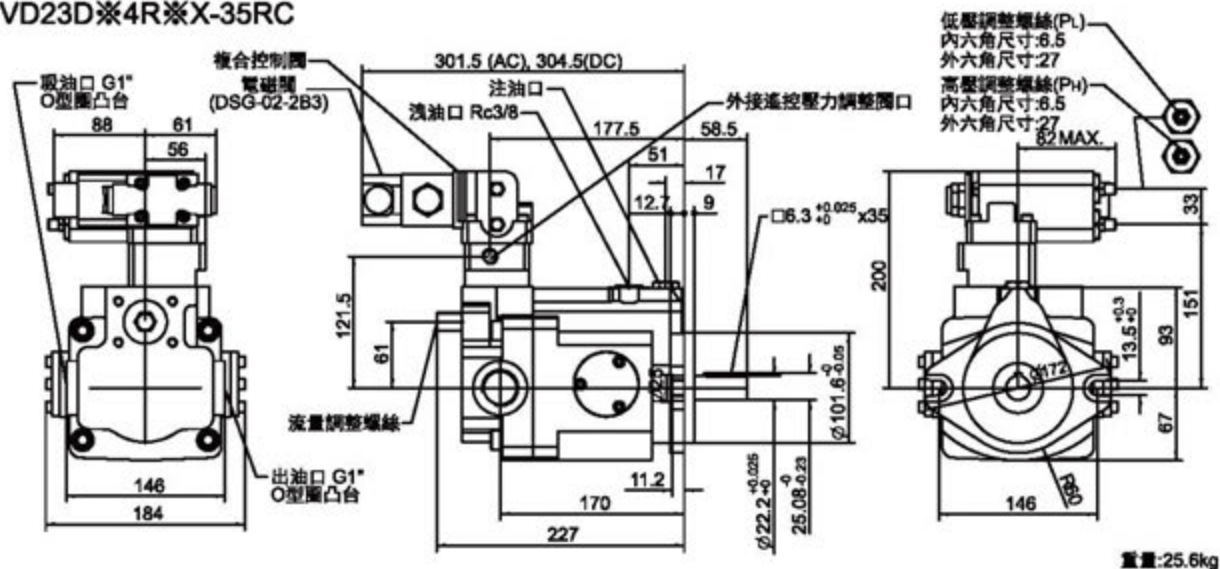
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VD大金系列軸向柱塞泵

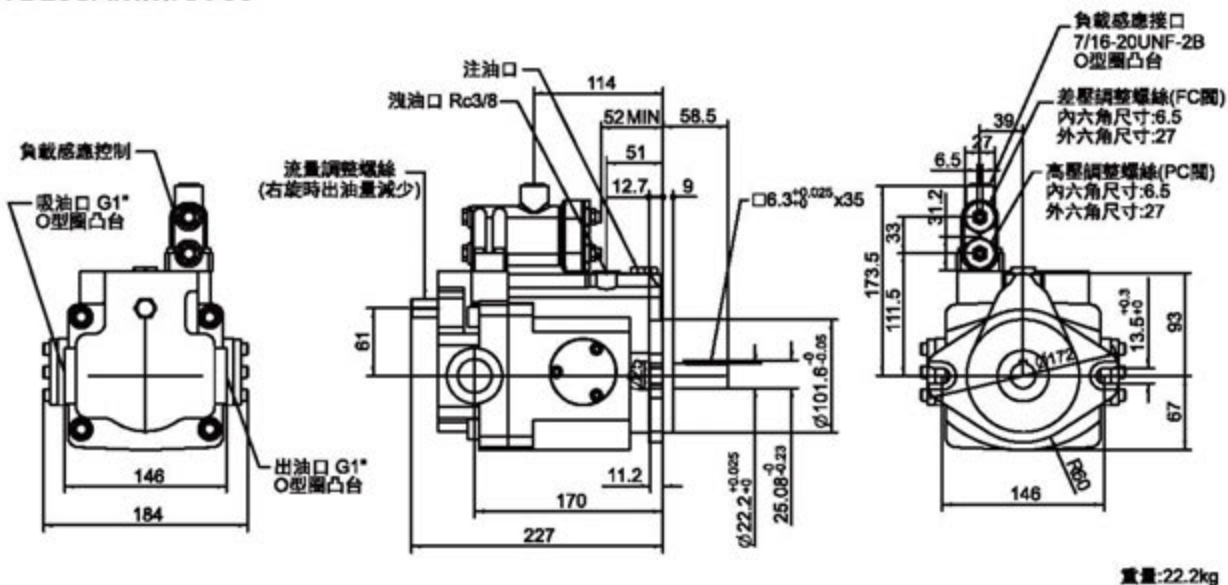
VD23D※※R※X-35



VD23D※4R※X-35RC



VD23SA※※RX-30



A

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VD大金系列軸向柱塞泵

Technical drawing of the HCB-1000 hydraulic pump, showing three views: front, side, and rear. Dimensions are in millimeters.

Front View Dimensions:

- Overall width: 184
- Overall height: 140
- Flange width: 66.6
- Port spacing: 140

Side View Dimensions:

- Overall width: 211
- Overall height: 189
- Flange width: 114
- Port spacing: 52 MIN
- Flange thickness: 58.5
- Flange hole diameter: $\phi 101.6^{+0.05}_{-0}$
- Flange hole position: $\phi 22.2^{+0.025}_{-0}$
- Flange hole position: $25.08^{+0.23}_{-0}$
- Flange hole position: $\phi 6.3^{+0.025}_{-0} \times 35$
- Flange hole position: 12.7
- Flange hole position: 9
- Flange hole position: 11.2
- Flange hole position: 61

Rear View Dimensions:

- Overall width: 146
- Overall height: 93
- Flange width: 155.5
- Port spacing: 93.5
- Flange thickness: 27
- Flange hole diameter: $\phi 17.2$
- Flange hole position: $13.5^{+0.3}_{-0}$
- Flange hole position: 67
- Flange hole position: 106
- Flange hole position: 31.2
- Flange hole position: 33

Labels and Features:

- 注油口 (Oil Inlet)
- 洩油口 Rc3/8 (Drain Port)
- 流量調整螺絲 (Flow Adjustment Screw)
- 吸油口 G1" O型圈凸台 (Suction Port)
- 出油口 G1" O型圈凸台 (Outlet Port)
- O型圈凸台 (O-ring Flange)
- 差壓調整螺絲 (FC圖) (Differential Pressure Adjustment Screw)
- 高壓調整螺絲 (PC圖) (High Pressure Adjustment Screw)
- 負載感應控制 (Load Sensing Control)

Weight: 19.1kg

VD23GM※R-30

NG6系統

層式遙控控制

吸油口 G1" O型圈凸台

流量調整螺絲
(右旋時出油量減少)

注油口

洩油口 Rc3/8

出油口 G1" O型圈凸台

差壓調整螺絲
(出貨時設定完畢請勿調整)

146

184

61

170

227

70.5

58.5

51

12.7

9

6.3^{+0.025}₋₀ x35

101.6⁺⁰_{-0.05}

11.2

25.08^{+0.025}₋₀

22.2^{+0.025}₋₀

144.4

111

39

6.5

27

146

93

67

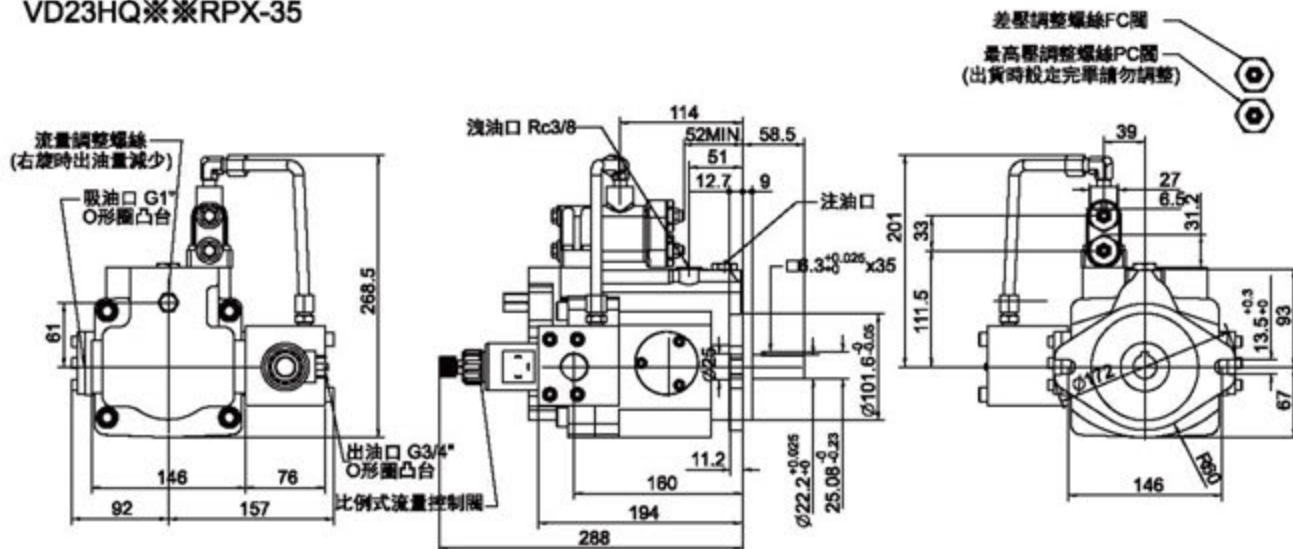
13.5^{+0.3}₋₀

172

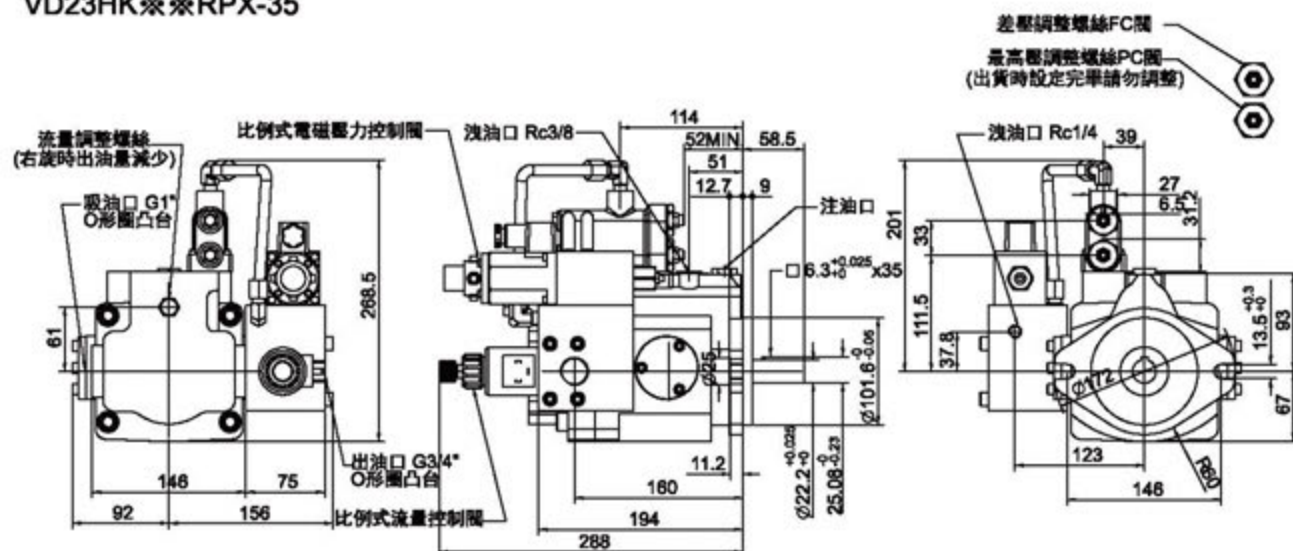


外型尺寸

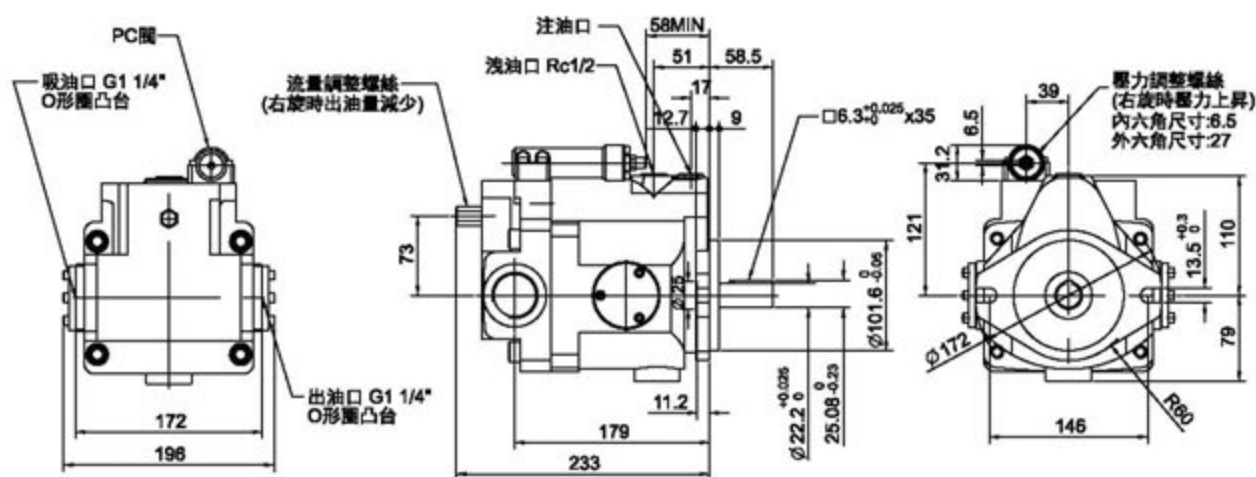
VD23HQ※※RPX-35



VD23HK※※RPX-35



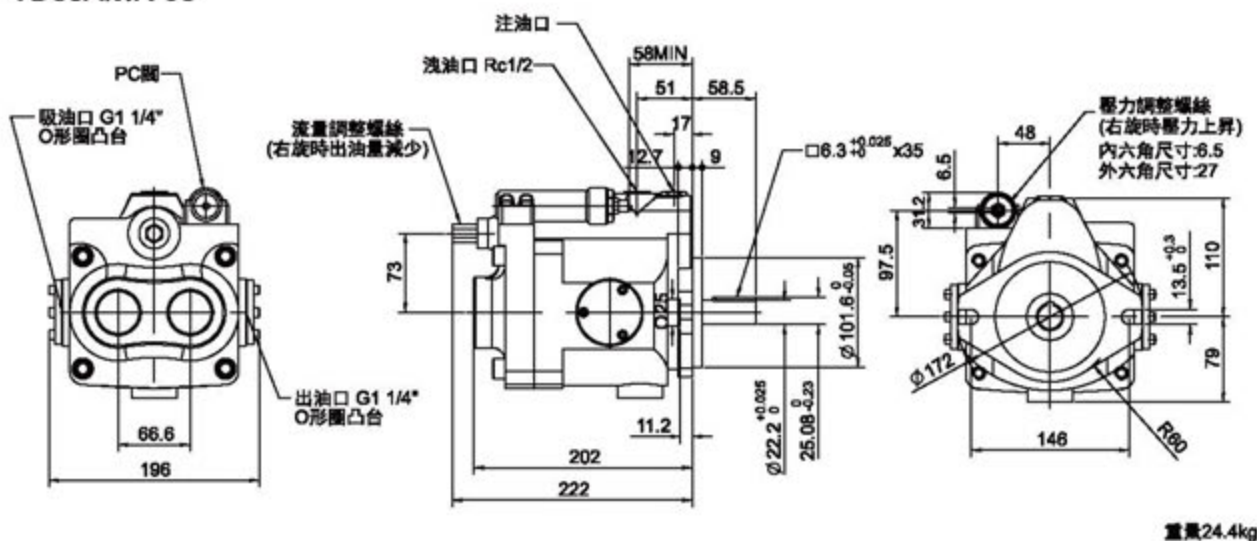
VD38A※RX-95



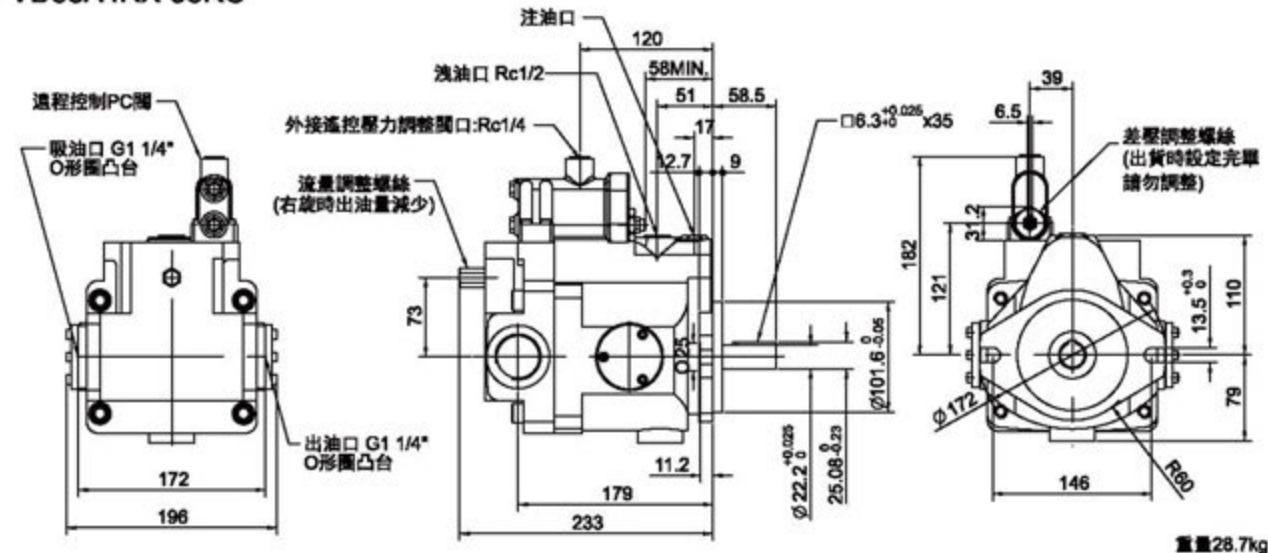
重量26kg

外型尺寸

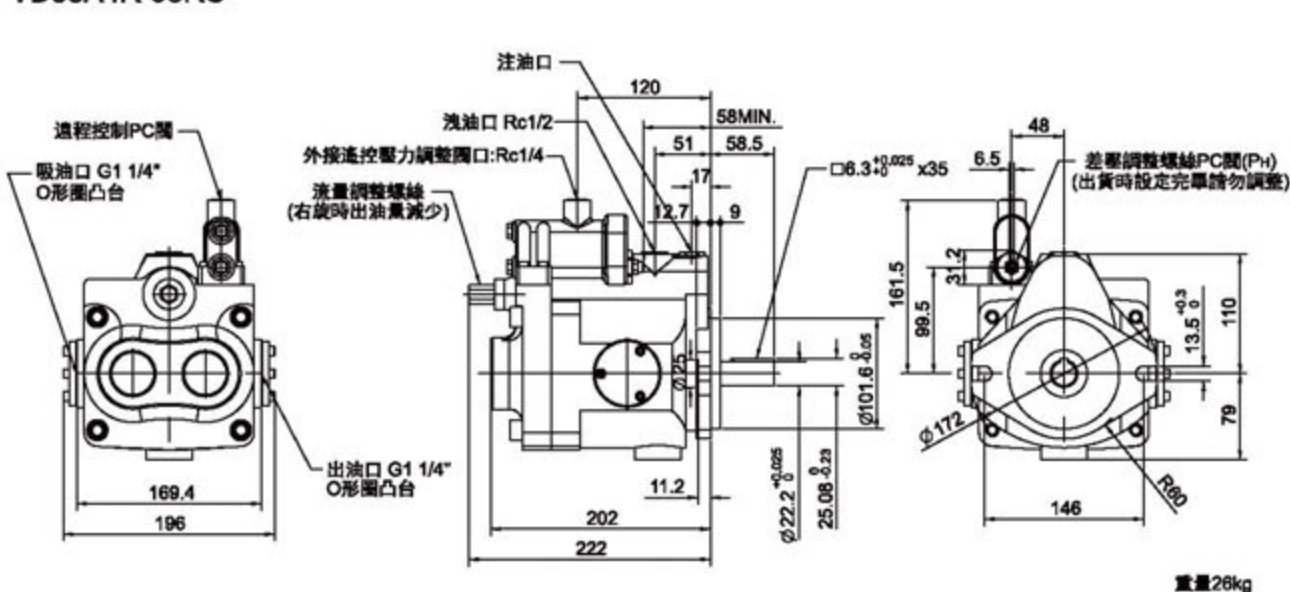
VD38A※R-95



VD38A4RX-95RC



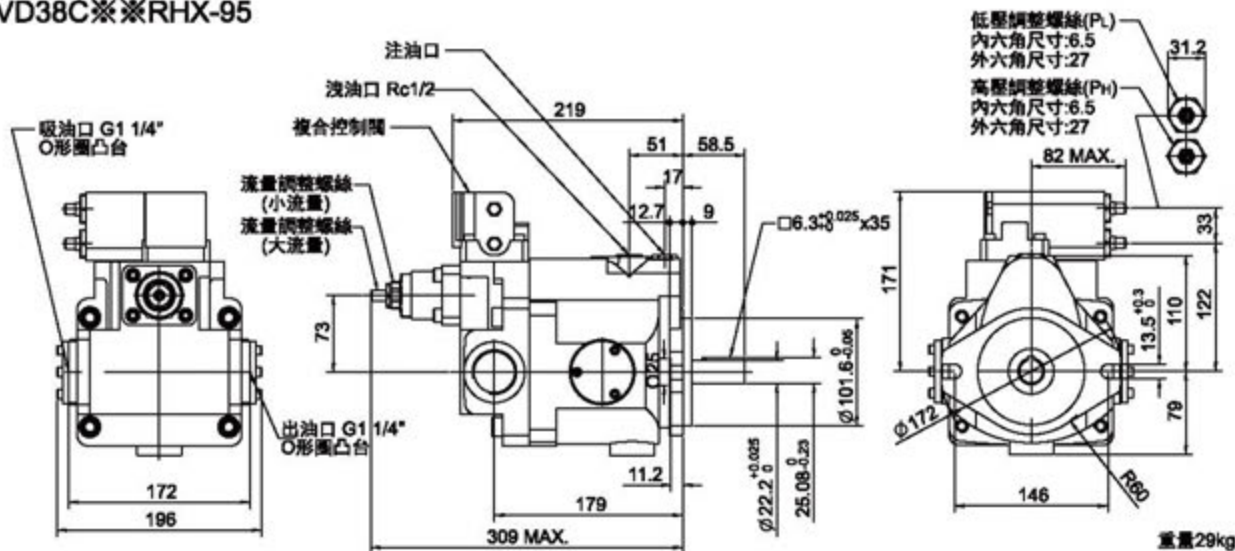
VD38A4R-95RC



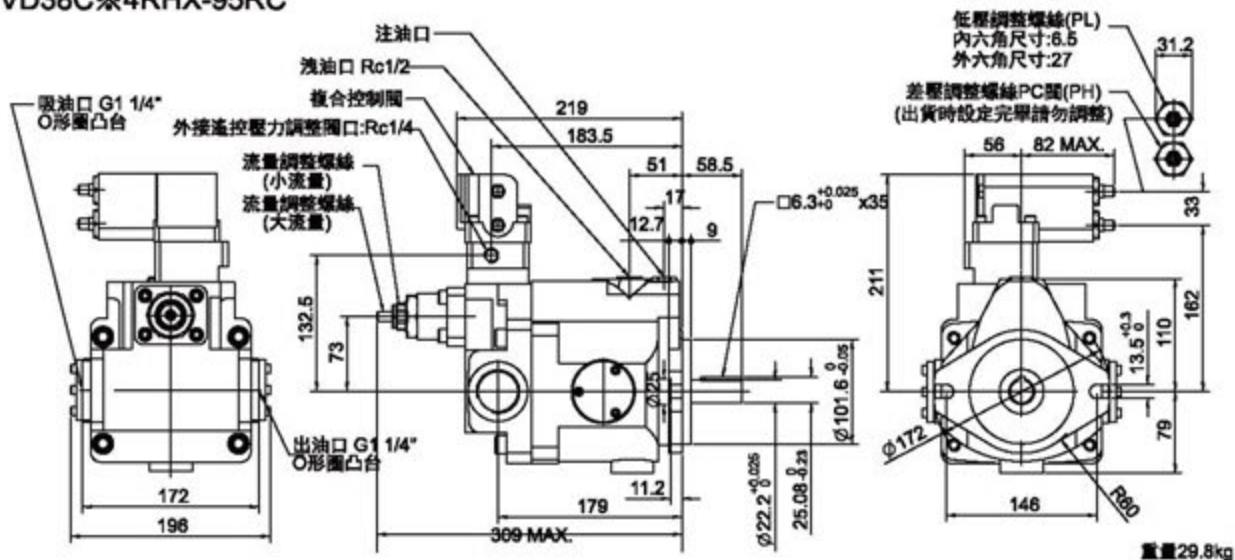


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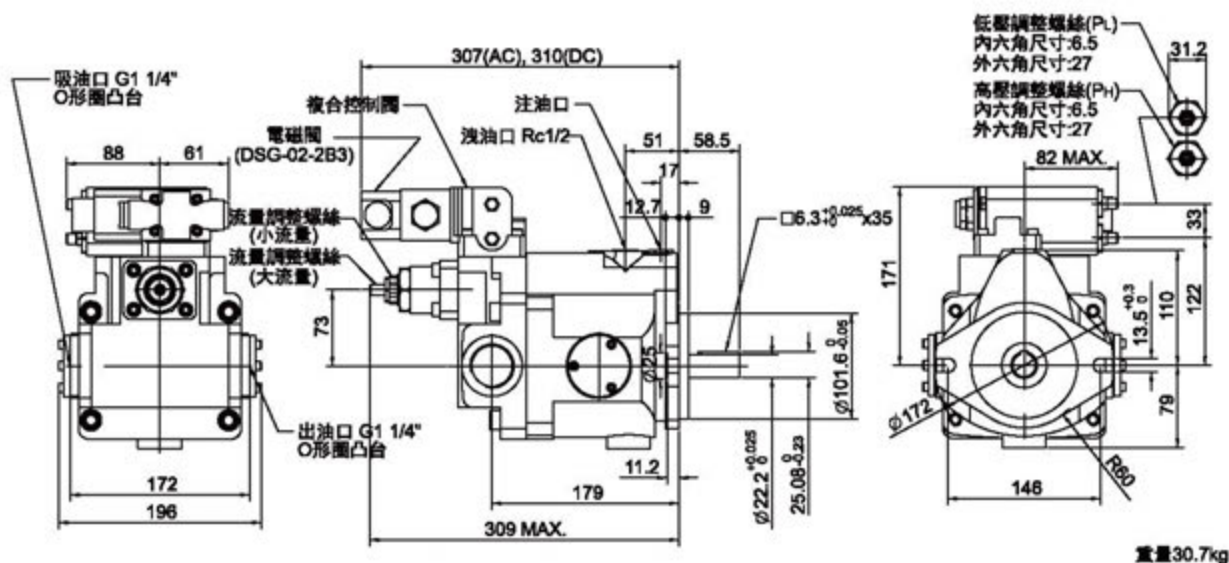
VD38C※※RHX-95



VD38C※4RHX-95RC



VD38C※※RJ※X-95



VD大金系列軸向柱塞泵

Technical drawing of the 350C series hydraulic pump, showing front, side, and top views with detailed dimensions and labels.

Labels and Dimensions:

- Top View (Left):**
 - 吸油口 G1 1/4" O形圈凸台 (Suction Port G1 1/4" O-ring flange)
 - 外接遙控壓力調整閥口: Rc1/4 (External remote pressure adjustment valve port: Rc1/4)
 - 流量調節螺絲 (小流量) (Flow adjustment screw (small flow))
 - 流量調節螺絲 (大流量) (Flow adjustment screw (large flow))
 - 尺寸: 88, 61, 172, 196
- Front View (Middle):**
 - 複合控制閥 (Composite control valve)
 - 電磁閥 (DSG-02-2B3) (Solenoid valve (DSG-02-2B3))
 - 307(AC), 310(DC) (307(AC), 310(DC))
 - 183.5 (183.5)
 - 51, 58.5, 17, 12.7, 9 (51, 58.5, 17, 12.7, 9)
 - 注油口 (Oil fill port)
 - 洩油口 Rc1/2 (Drain port Rc1/2)
 - 132.5, 73 (132.5, 73)
 - 出油口 G1 1/4" O形圈凸台 (Outlet G1 1/4" O-ring flange)
 - 179, 11.2 (179, 11.2)
 - 309 MAX. (309 MAX.)
 - 尺寸: 172, 196 (172, 196)
- Side View (Right):**
 - 低壓調整螺絲 (PL) 內六角尺寸: 6.5 外六角尺寸: 27 (Low pressure adjustment screw (PL) hex size: 6.5 hex size: 27)
 - 整壓調整螺絲 PC 圓 (P_H) (出貨時設定完畢請勿調整) (Pressure adjustment screw PC circle (P_H) (Set at shipment, do not adjust))
 - 56, 82 MAX. (56, 82 MAX.)
 - 211 (211)
 - 146 (146)
 - 162 (162)
 - 110 (110)
 - 79 (79)
 - 33 (33)
 - 31.2 (31.2)
 - 尺寸: 146, 162, 110, 79, 33, 31.2 (146, 162, 110, 79, 33, 31.2)
- Bottom View (Bottom):**
 - 尺寸: 172, 196 (172, 196)
 - 尺寸: 172, 196 (172, 196)
 - 尺寸: 172, 196 (172, 196)

Technical drawing of the DSG-02-2B3 solenoid valve, showing three views: front, side, and top. The drawing includes detailed dimensions and labels for various components.

Labels and Dimensions:

- Front View (Left):**
 - 吸油口 G1 1/4" O形圈凸台 (Suction Port G1 1/4" O-ring凸台)
 - 88, 61 (Top dimensions)
 - 172, 196 (Bottom dimensions)
- Side View (Middle):**
 - 2段壓力控制閥 (2-stage pressure control valve)
 - 電磁閥 (DSG-02-2B3) (Solenoid valve)
 - 304 (Overall width)
 - 51, 58.5, 17, 12.7, 9 (Top dimensions)
 - 73 (Height from base)
 - 179, 233 (Bottom dimensions)
 - 洩油口 Rc1/2 (Drain port Rc1/2)
 - 注油口 (Oil inlet)
 - 流量調整螺絲 (右旋時出油量減少) (Flow adjustment screw (right turn reduces output))
 - 出油口 G1 1/4" O形圈凸台 (Outlet G1 1/4" O-ring凸台)
 - 6.3^{+0.025}₀ x35 (Thread specification)
 - 11.2 (Dimension from base to outlet)
 - 25.08^{+0.025}₀ (Dimension from base to outlet)
 - 101.6^{+0.03}₀ (Dimension from base to outlet)
- Top View (Right):**
 - 低壓調整螺絲(PL) 內六角尺寸:6.5 外六角尺寸:27 (Low pressure adjustment screw (PL) hex size: 6.5 outer hex size: 27)
 - 高壓調整螺絲(PH) 內六角尺寸:6.5 外六角尺寸:27 (High pressure adjustment screw (PH) hex size: 6.5 outer hex size: 27)
 - 82 MAX. (Dimension from center to adjustment screws)
 - 171 (Overall height)
 - 148 (Overall width)
 - 110, 79 (Bottom dimensions)
 - 13.5^{+0.3}₀ (Dimension from center to base)
 - 122 (Dimension from center to base)
 - 33 (Dimension from center to base)
 - 31.2 (Dimension from center to base)
 - 172 (Overall width)
 - R60 (Radius)

Weight: 重量30.5kg

Technical drawing of the DSG-02-2B3 hydraulic valve, showing front, side, and top views with dimensions and labels.

Labels and Dimensions:

- Front View (Left):**
 - 吸油口 G1 1/4" 外接遙控壓力調整閥口: Rc1/4 O形圈凸台
 - 88, 61, 172, 196
- Side View (Middle):**
 - 2段壓力控制閥
 - 電磁閥 (DSG-02-2B3)
 - 流量調整螺絲 (右旋轉時出油量減少)
 - 132.5, 73, 179, 233
- Top View (Right):**
 - 低壓調整螺絲 (PL) 內六角尺寸: 8.5 外六角尺寸: 27
 - 差壓調整螺絲 PC 閥 (PH) (出貨時設定完畢請勿調整)
 - 56, 82 MAX., 31.2, 33, 162, 110, 79, 146, R80
- Common Labels:**
 - 洩油口 Rc1/2
 - 307(AC), 310(DC), 183.5, 51, 58.5, 17, 12.7, 9
 - 注油口
 - 6.3^{+0.025}/₋₀ x35
 - 0.025, 0, 101.6^{+0.05}/₋₀
 - 22.2^{+0.025}/₋₀, 25.08^{+0.23}/₋₀
 - 出油口 G1 1/4" O形圈凸台

重量 31.3kg

VD38SA**RX-95

VD大金系列軸向柱塞泵



VD38SA**R-95

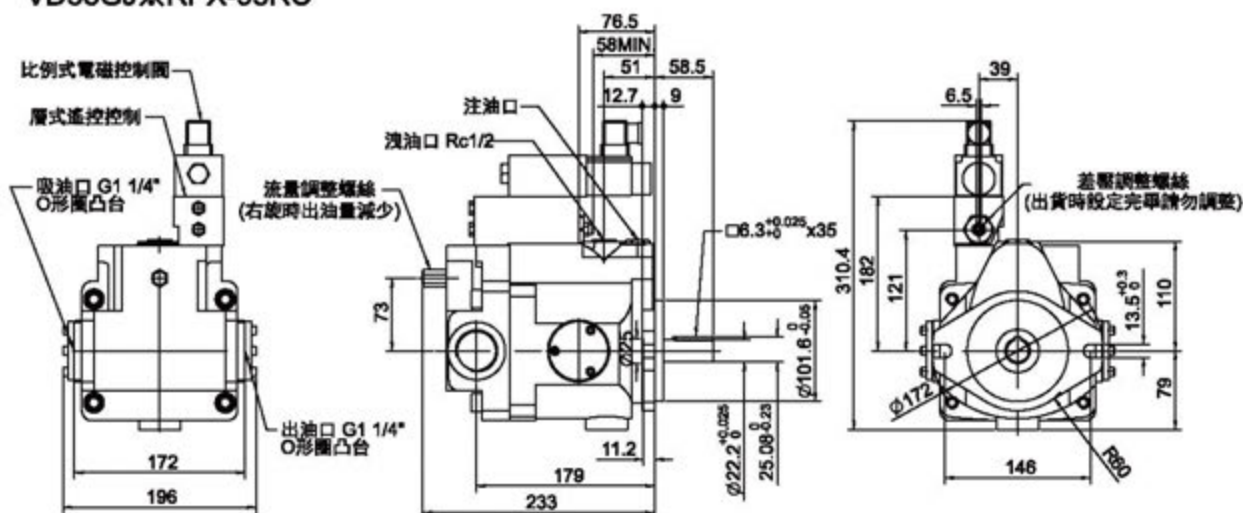


VD38GM✳R-95

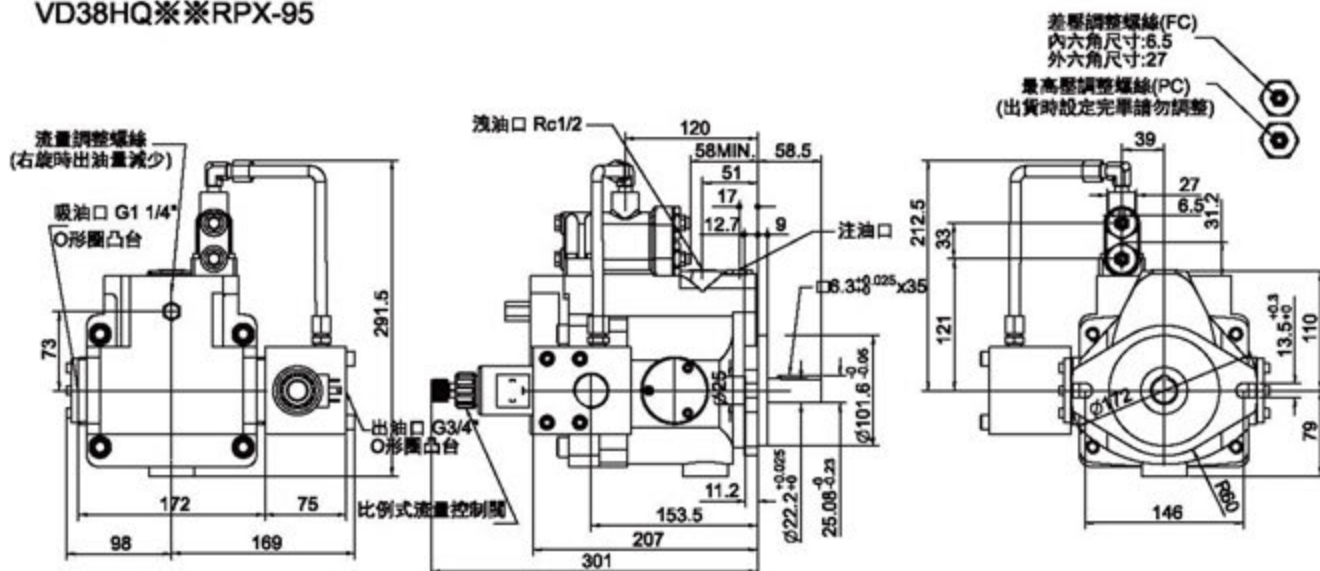


外型尺寸

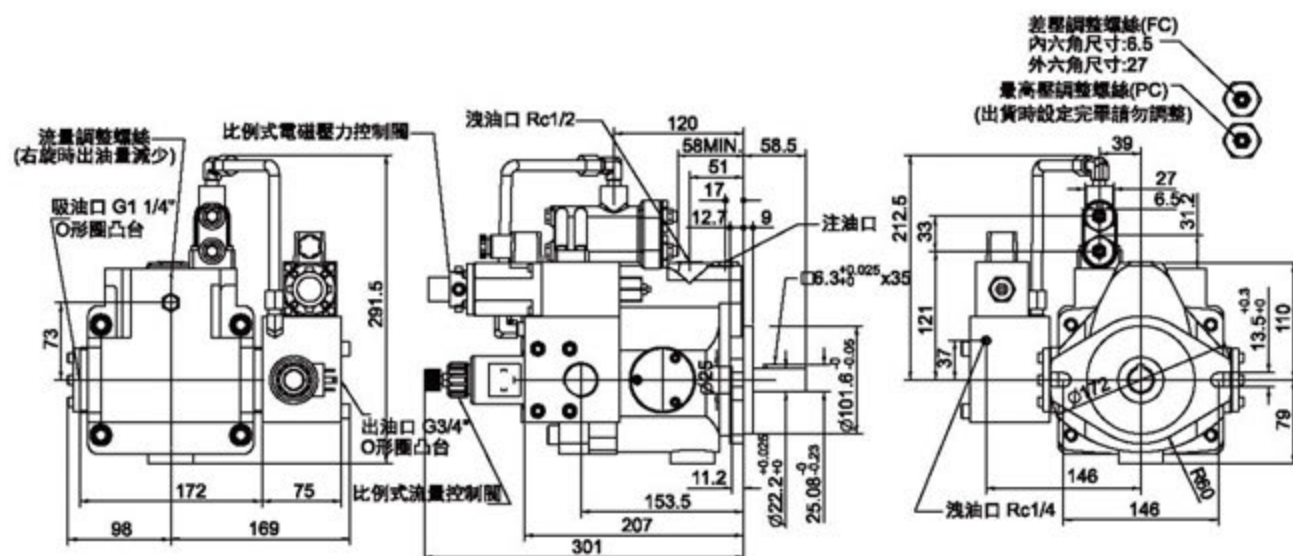
VD38GJ※RPX-95RC



VD38HQ※※RPX-95



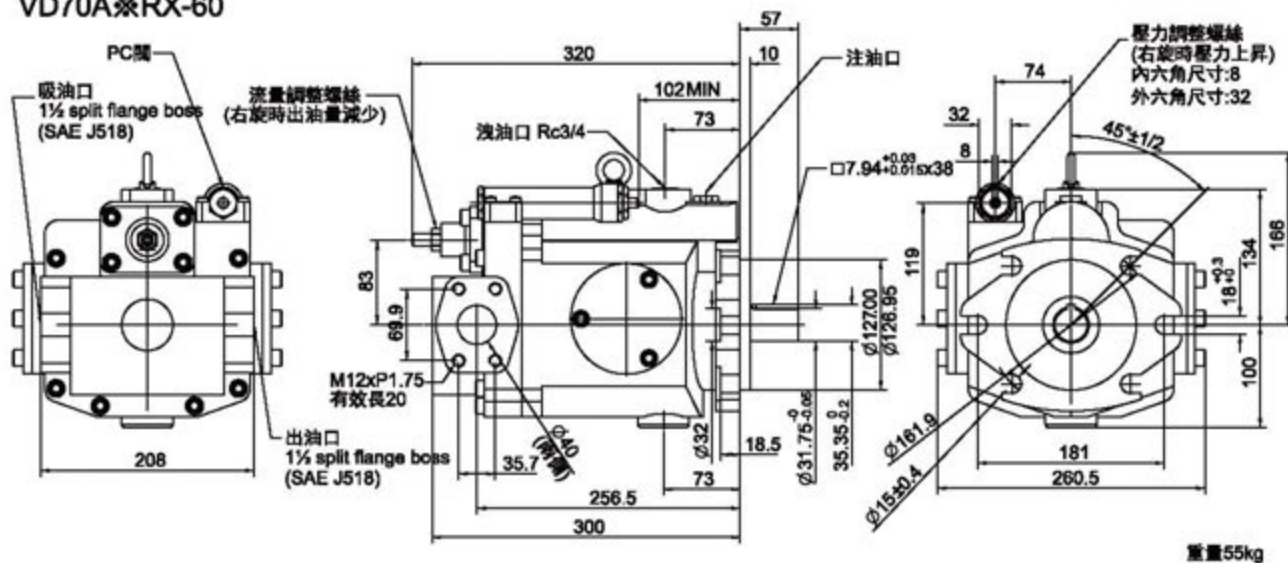
VD38HK※※RPX-95



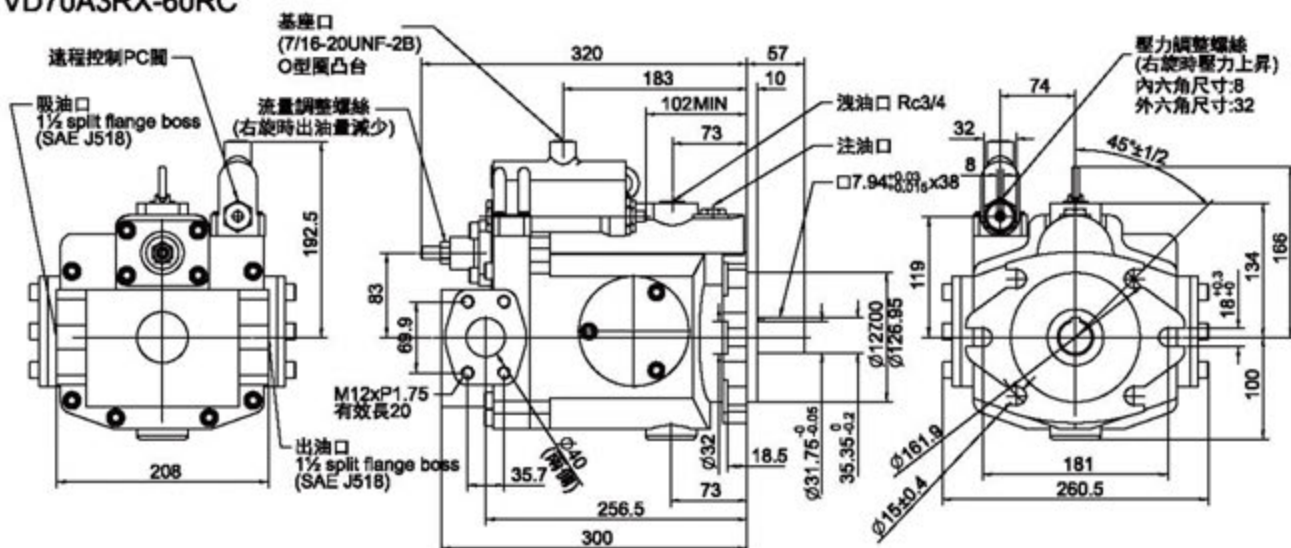


外型尺寸

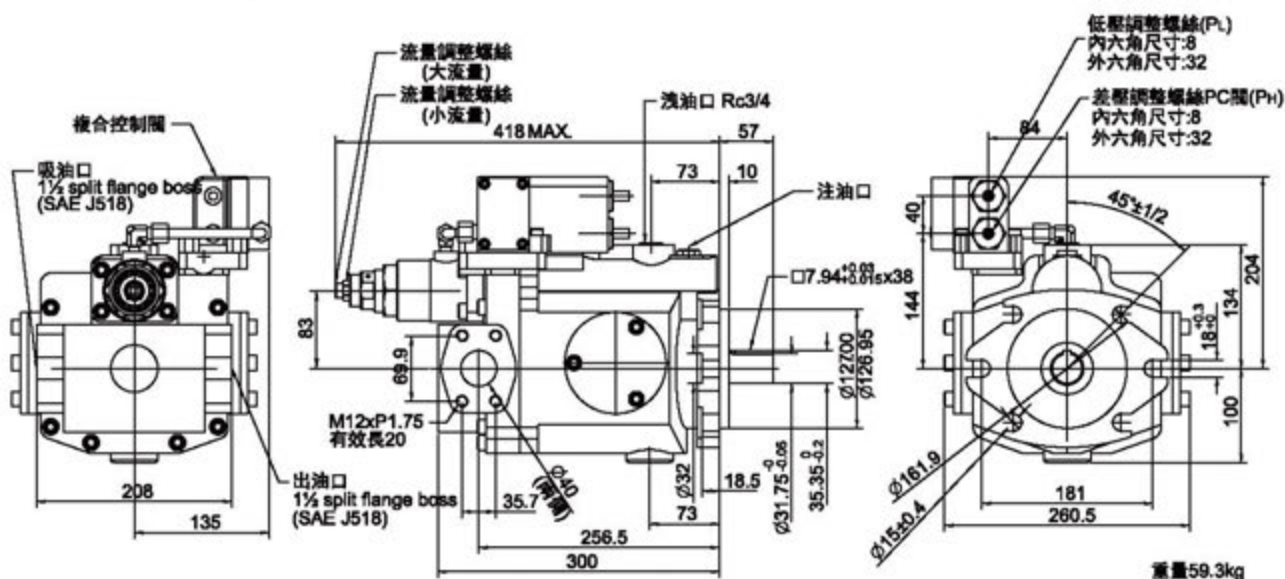
VD70A※RX-60



VD70A3RX-60RC

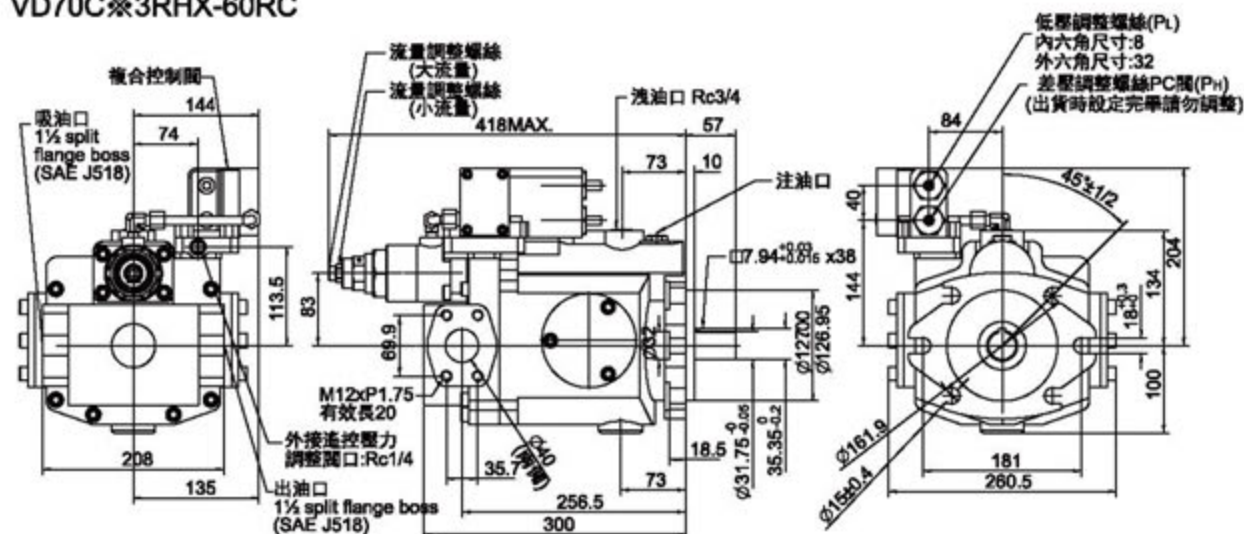


VD70C※※RHX-60

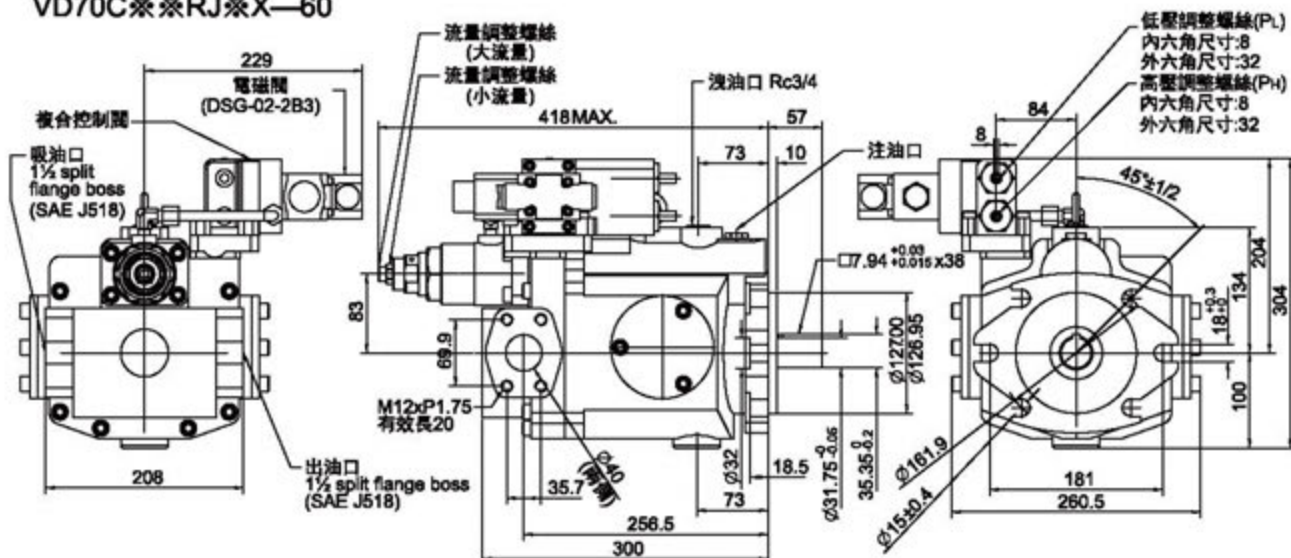


外型尺寸

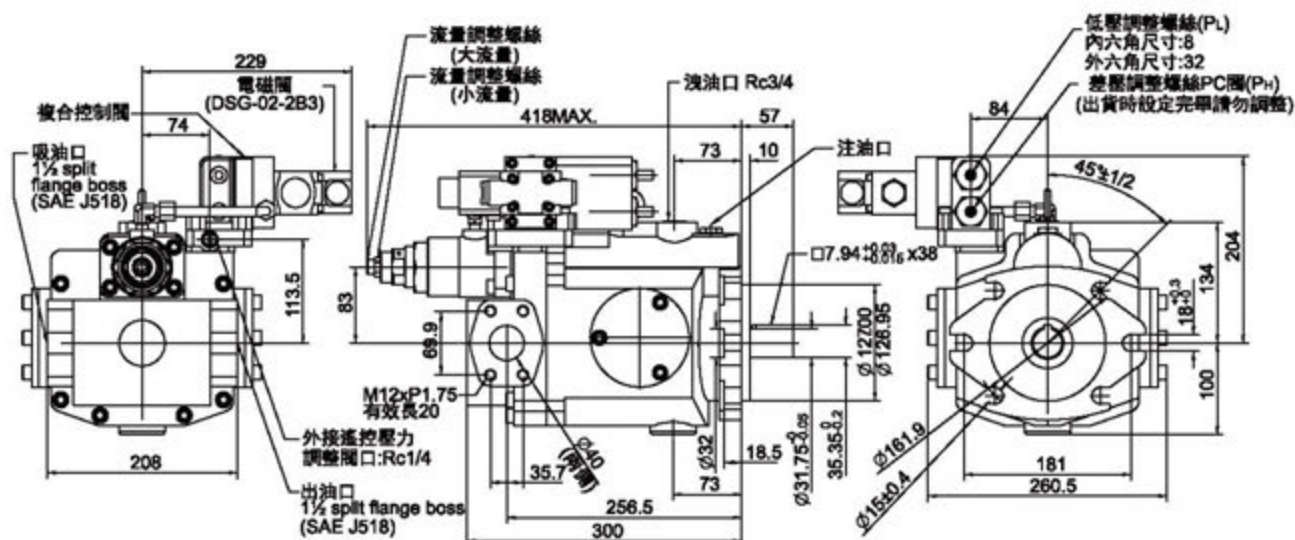
VD70C※3RHX-60RC



VD70C※※RJ※X—60

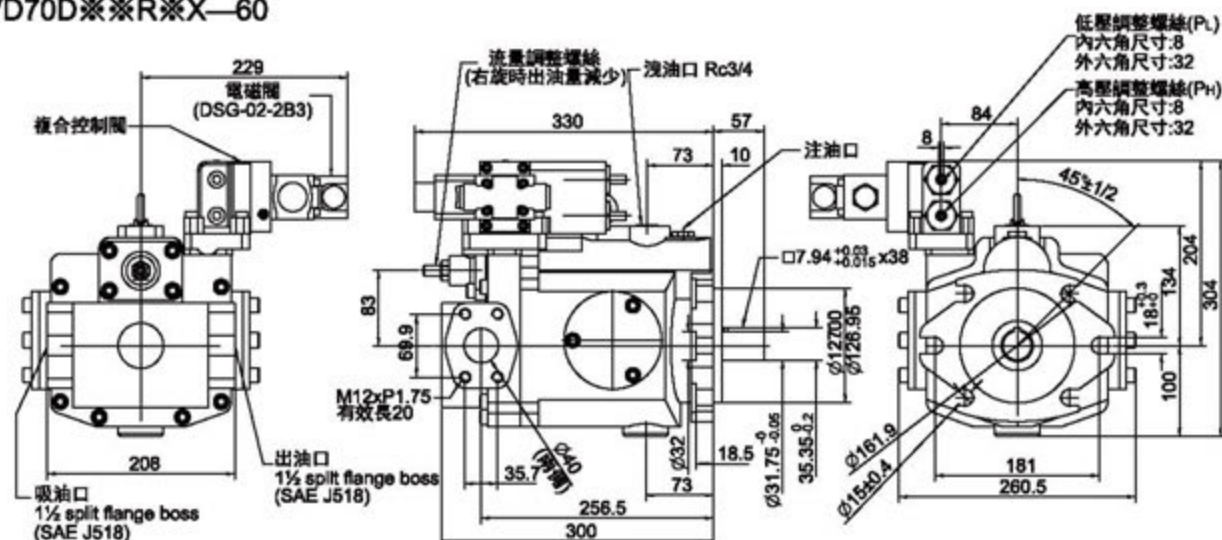


VD70C※※RJ※X—60RC

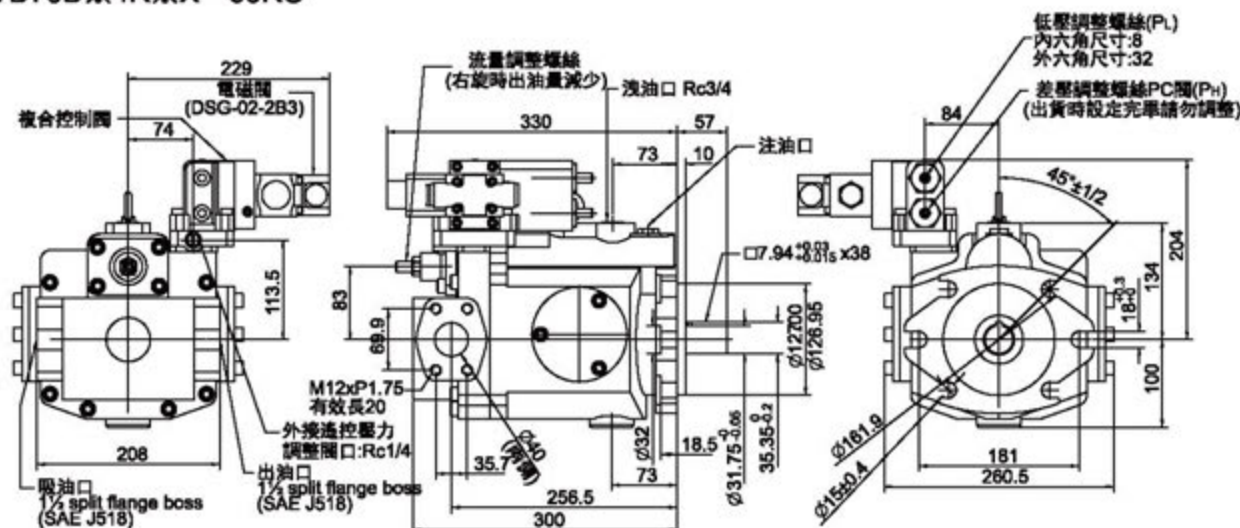


外型尺寸

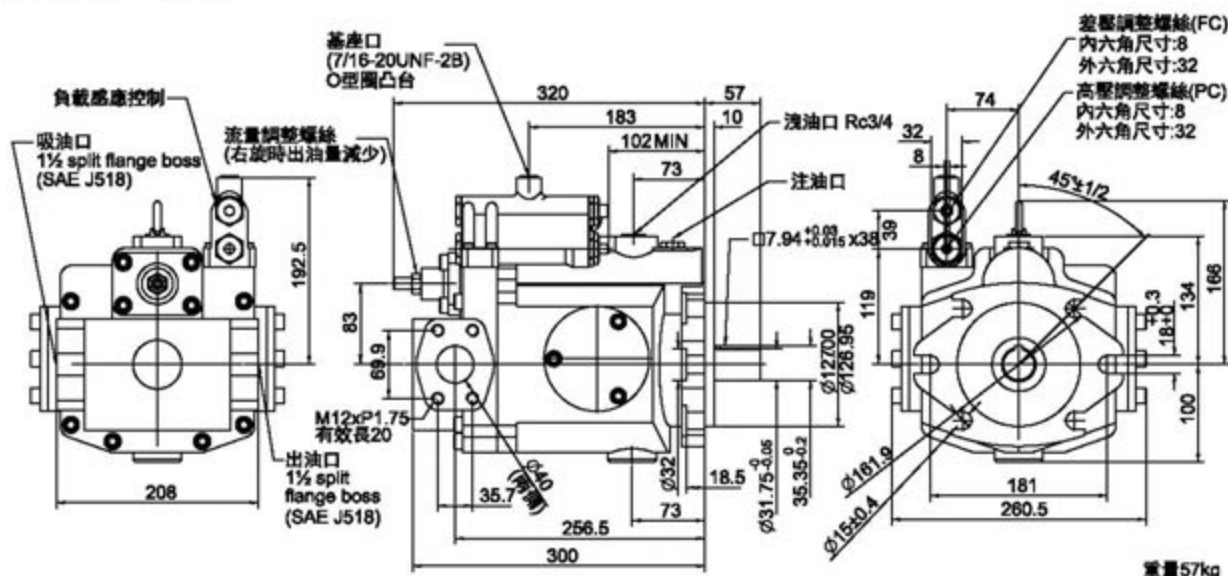
VD70D※※R※X—60



VD70D※4R※X—60RC



VD70A3RX-60RC



VD70GM※RX-60

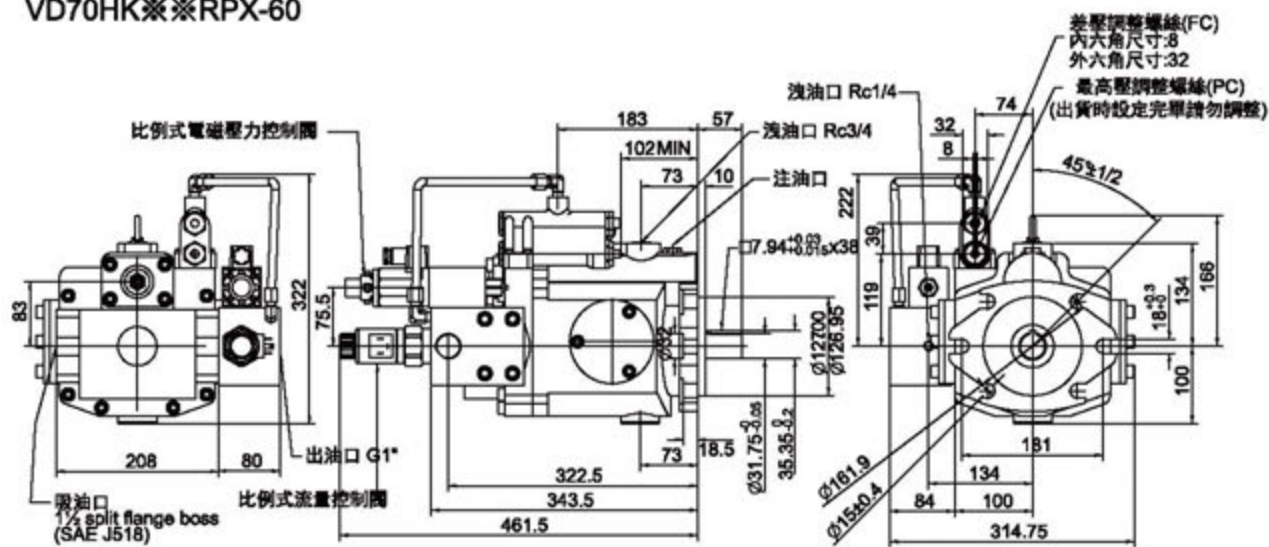


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外型尺寸

VD70HK**RPX-60





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Efficient Performance

Reliable Quality and Service

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